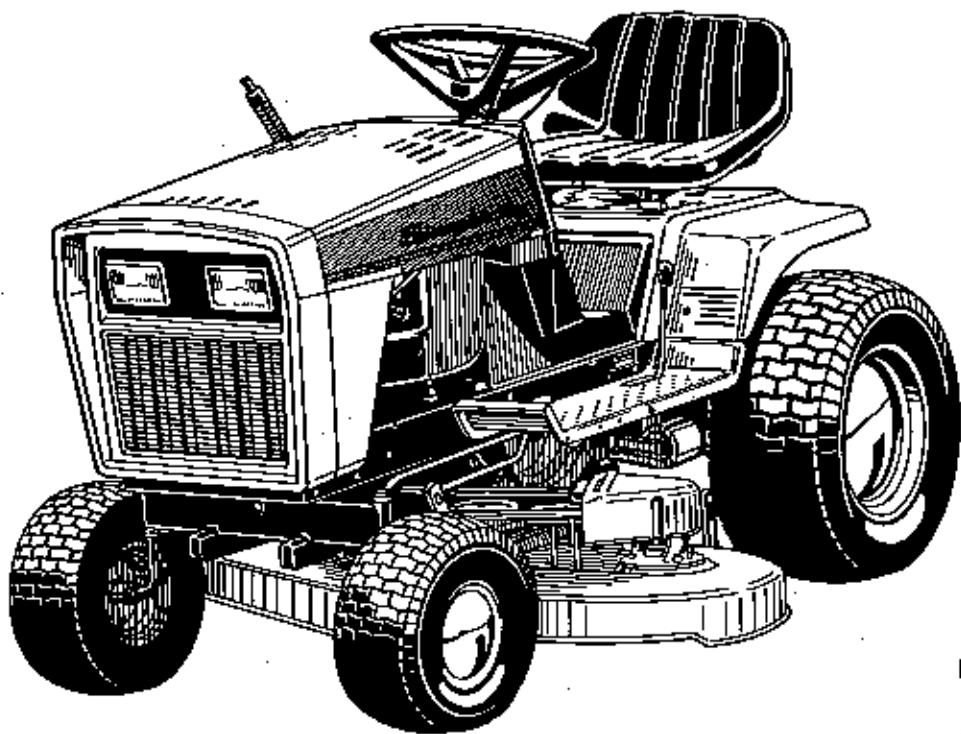


Parts
Manual
GTH Series
Hydrostatic
Garden Tractor



16 HP TRACTOR
MFG. NO. 1691786

17 HP TRACTOR
MFG. NO. 1691824

42" MOWER
MFG. NO. 1691423

48" MOWER
MFG. NO. 1691736

Simplicity[®]

Product Identification:

When ordering parts, keep your products serial number and manufacturer's number in mind. Variations may occur in a part between early and later model products, causing the product serial number to be listed in the parts description whenever these variations occur.

Record your I.D. numbers here for quick, future reference.

Product Mfg. No. _____ S/N _____ Mower Mfg. No. _____ S/N _____

Attention:

Standard torques appear in a chart at the end of the manual, while important individual torques are given on specific parts drawings.

CRITICAL and **MAJOR** notations point out important facts or instructions which relate to personal safety and proper machine operation. Any **CRITICAL** notation  which may appear in this book, pinpoints characteristics which, if not properly followed, can create a safety hazard. Any **MAJOR** notation  which may appear in this book, marks characteristics which, if not properly followed, may result in operating failure, shortened product life, or greatly reduced quality of the unit.

For your convenience, assembly notes are included in parts drawings to assist in repair and assembly of unit.

NOTE: Specifications may change without notice.

SIMPLICITY PRODUCTS FOR THE PROPER CARE OF EQUIPMENT

These genuine Simplicity products will help the owner extend the life of his equipment.

OILS - SPECIFICALLY BLENDED OF HIGH QUALITY BASE OILS & ADDITIVES.

Special Worm Gear (Ratitul) Oil for use in all tillers and snowthrowers with worm gear auger drive. Required for protection of brass gears and mating parts. Case of 12 Quarts, Part #1685100, Individual Quarts 118065.

Multi-Purpose Hydraulic/Transmission Oil for use in most hydraulic applications, and hydrostatic and gear transmissions. Specific Simplicity applications: All hydrostatic transmissions, all bevel gear cases, all Broadmoor, Landlord, Sovereign, 4000, 6000, 7000 transmissions (except Peerless Gear Transmissions). (Not used in SunStar tractor transmission.) Case of 12 Quarts, Part #1685516, 2½ Gallon Container, Part #1685539.

2-Cycle Engine Oil, a premium lubricant for all 2-cycle air-cooled engines. Case of 12 Part #1685517.

SAE 5W 30 SF/CD Cold Weather Engine Oil for use in all four cycle and diesel engines at 30° temp. and under. Case of 12 Quarts, Part # 1685576.

SAE 15W40 SF/CD Engine Oil for gas and diesel engines, warm weather; see engine manufacturer recommendations. Case of 12 Quarts, Part #1685554.

Grease Gun Kit has 12" flexible hose to get into tight spots with ease. Kit contains: gun and 1-8 oz. tube of grease, Part #1685510. For replacement tube, order Part # 103077.

Pneumatic Tire Seal, seals all leaks including bead leaks and punctures up to 3/16 inch diameters. Prevents flats for tread life of tire. Available in following amounts.

Case of 12 - 11 Oz. Tubes	1685537
Case of 24 - 11 Oz. Tubes	1685525
5 Gallon Pail	1685527

Touch-Up Paint keeps equipment in showroom condition.

Spray Cans	Quarts	Daubbers 12/Ctn.
*Simplicity Orange - 103262 (12 cans/1685179)	1685037	1685520 - Mixed (6 Simp. Orange, 6 White)
**Classic Orange - 1685558 (12 cans/1685559)	1685560	1685562 - Mixed (6 Classic Orange, 6 White)
White 103049 (12 cans/1685178)	1685032	1685562 - Mixed (6 Classic Orange, 6 White) 1685520 - Mixed (6-Simp. Orange, 6-White)
Black - 1685551 (12 Cans/1685552)	N.A.	N.A.

*For 1977 thru early 1986 products.

**For products produced after 12/1/85.

Simplicity Designer Seat Covers are double stitched, easy care vinyl. Keeps new seats new, makes worn seats look new.

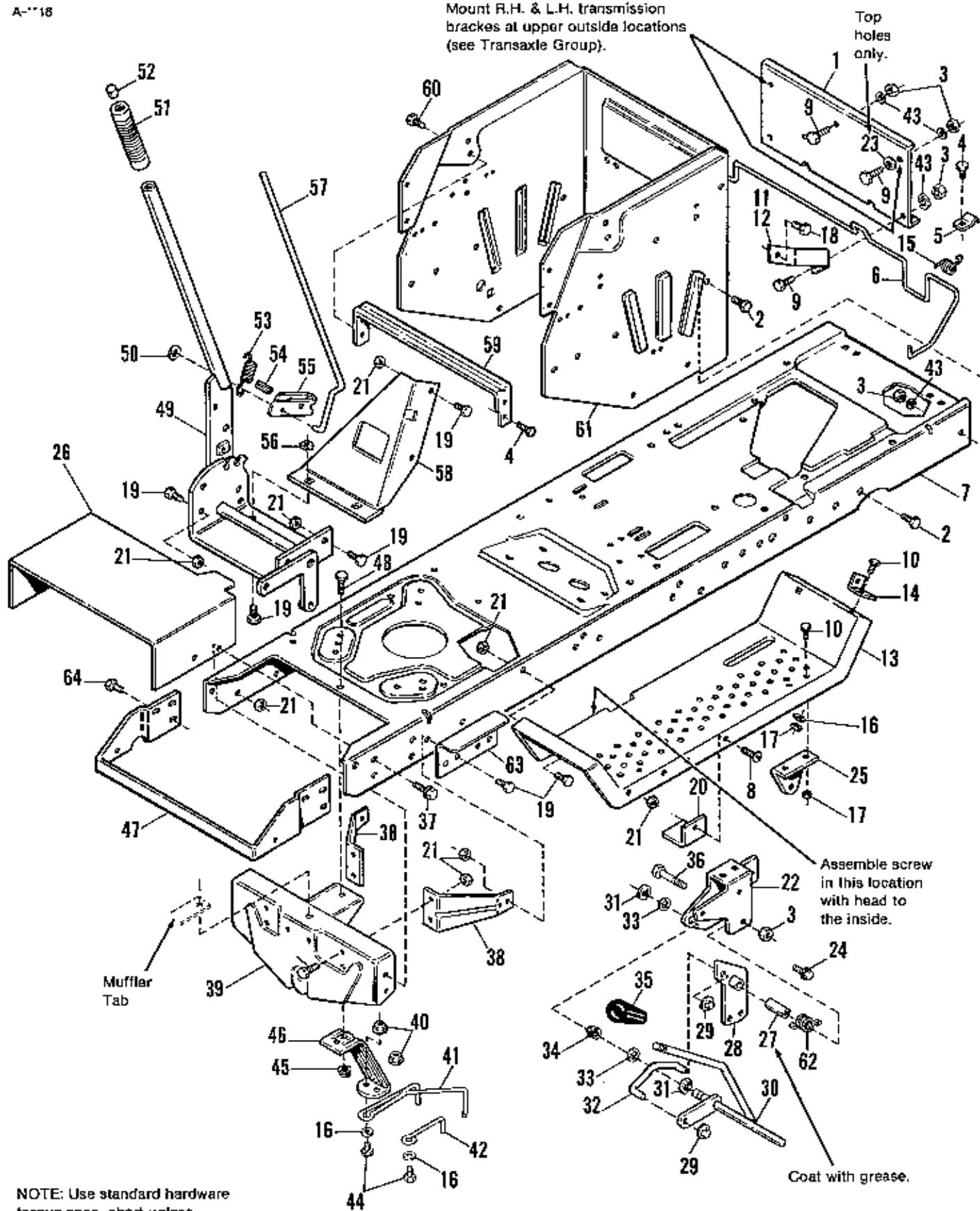
• Small Cover for 4000, 5000, & 6100 Tractors	1685540
• Large Cover for 6200, 7000 & 9000 Tractors	1685541
• SunStar Seal Cover	1685577

Extend Equipment Life - Use Only Genuine Simplicity Parts

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Mount R.H. & L.H. transmission
brackets at upper outside locations
(see Transaxle Group).



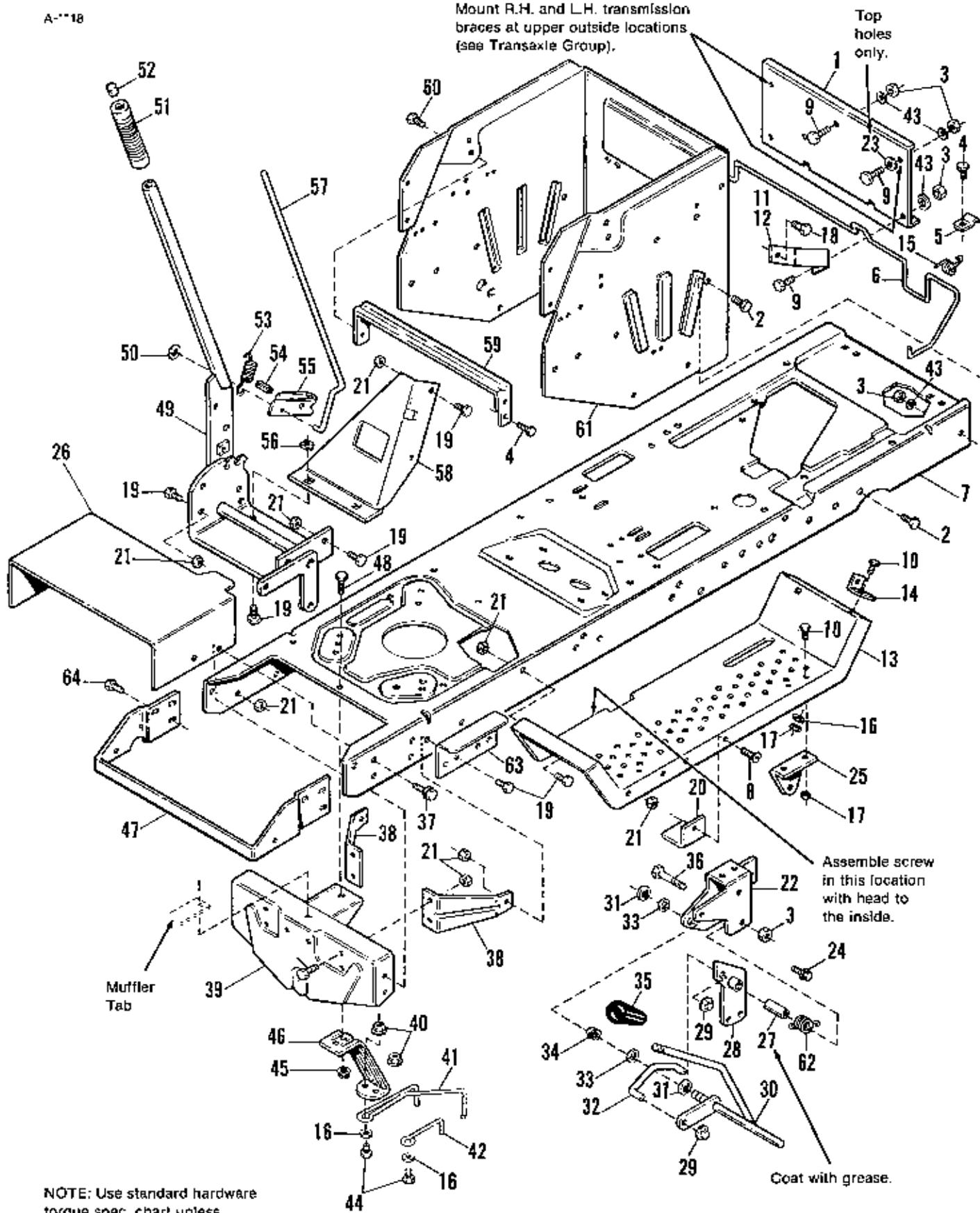
NOTE: Use standard hardware
torque spec. chart unless
otherwise noted.

Ref. No.	Part No.	Qty.	Description
1	1679802	1	DRAWBAR
2	1921210	8	CAPSCREW, 3/8-16 x 1
3	1916950	10	NUT, Hex, 3/8-16
4	1924856	4	SCREW, TapTite, 5/16-18 x 1/2
5	1678388	2	CLIP
6	1701268	1	ROD, Seat Latch
7	1702626	1	FRAME
8	1918249	2	SCREW, Slotted, 5/16-18 x 3/4
9	1920415	3	CAPSCREW, 3/8-16 x 1-1/4
10	1921959	3	CAPSCREW, 1/4-20 x 5/8
11	1701124	1	BRACE, Drawbar, L.H.
12	1701125	1	BRACE, Drawbar, R.H.
13	1679938	2	FOOTREST
14	1700670	1	BRACKET, Seat Latch
15	1701314	1	SPRING, Torsion
16	1917377	3	WASHER, Plain, 1/4 Std.
17	1916622	3	NUT, Hex, 1/4-20
18	1923683	2	SCREW, TapTite, 3/8-16 x 3/4
19	1921332	21	CAPSCREW, 5/16-18 x 3/4
20	1669188	2	UP-STOP, Mower
21	1917372	23	NUT, Hex, 5/16-18 (Qty. 25 on 1691766)
22	1700677	1	BRACKET, PTO Lever Mtg.
23	931942	3	PUSHNUT
24	1925003	2	SCREW, TapTite, 1/4-20 x 1/2
25	1654783	1	SUPPORT, PTO Lever
26	1703803	1	SHIELD, Heat, Lower (1691766 only)
27	1669105	1	SPACER
28	1701431	1	ARM ASSY, PTO Link
29	1960093	2	NUT, Pa1, 3/8
30	1702437	1	LEVER ASSY., PTO
31	158399	2	RING, Snap
32	1701434	1	LINK, PTO
33	1960206	2	WASHER

Ref. Nos. 34 thru 64 found on next page.

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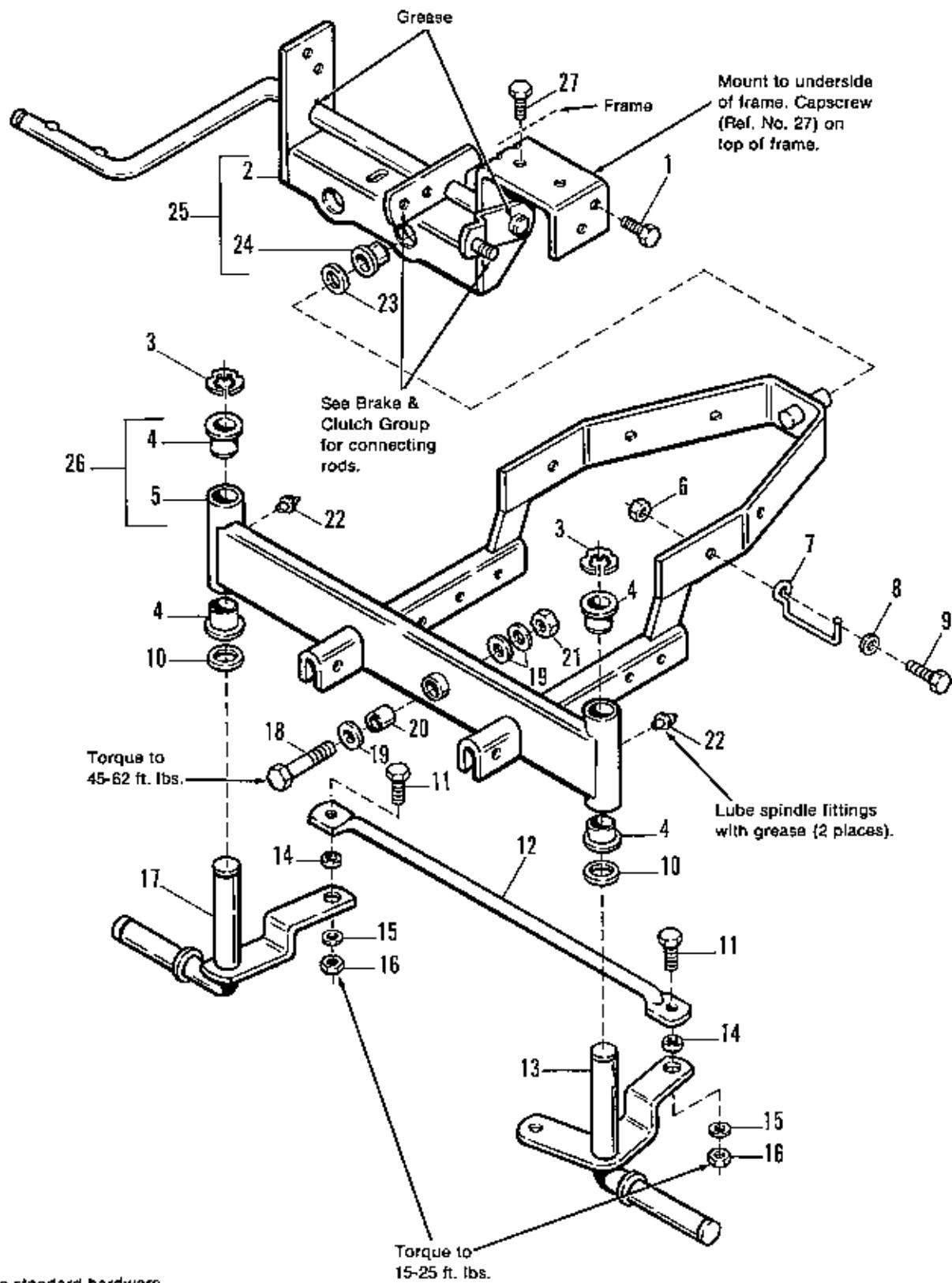
Mount R.H. and L.H. transmission
braces at upper outside locations,
(see **Transaxle Group**).



NOTE: Use standard hardware torque spec. chart unless otherwise noted.

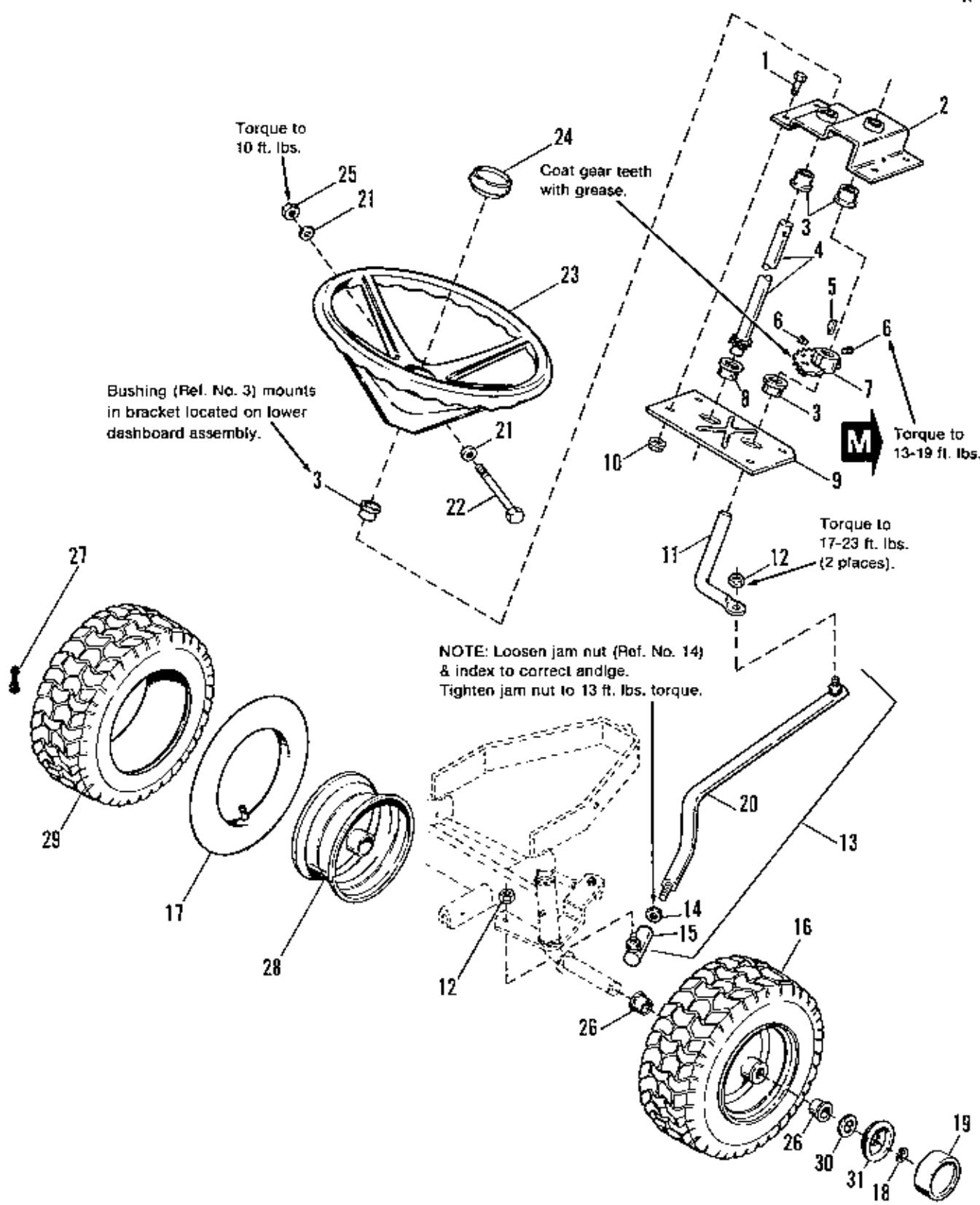
Ref. No.	Part No.	Qty.	Description
34	1669197	1	BUSHING, Split (Nylon)
35	172038	1	KNOB
36	1922190	1	CAPSCREW, 3/8-16 x 2-1/4
37	1664847	4	SCREW, Taptite, 5/16-18 x 3/4
38	1655076	2	BRACE, Axle Support
39	1663855	1	SUPPORT ASSY., Axle
40	1935048	2	NUT, Hex, Flange Lock, 5/16-18
41	1672118	1	STOP, Belt
42	1665812	1	STOP, Belt
43	1916965	13	LOCKWASHER, 3/8
44	1923325	2	CAPSCREW, 5/16-18 x 7/8
45	1927557	1	NUT, Whiz Flange, 5/16-18
46	1669169	1	SUPPORT, Belt Guide
47	1703957	1	SUPPORT, Hood
48	1930595	1	CAPSCREW, Whiz Flange, 5/16-18 x 1-1/4
49	1667295	1	LEVER ASSY., Lift
50	934953	1	NUT, Push On
51	156209	1	GRIP
52	1650157	1	BUTTON
53	1667286	1	SPRING
54	1927609	1	PIN, Spring, 3/8 x 1
55	1657648	1	LATCH, Lift Lever
56	916159	1	NUT, Speed, 5/16-18
57	1667290	1	ROD, Latch
58	1701223	1	BRACE, Lift Lever
59	1654707	1	BRACE, Seat (Wrapper)
60	1927477	2	SCREW, Taptite, 5/16-18 x 1
61	1702627	1	SUPPORT, Axle (Wrapper)
62	1701429	1	SPRING, Torsion
63	1703947	2	DEFLECTOR, Air (1691766 only)
64	1930591	2	SCREW, Whizlock, 5/16-18 x 3/4

*Ref. Nos. 1 thru 33 found on preceding page.



Front Axle Group

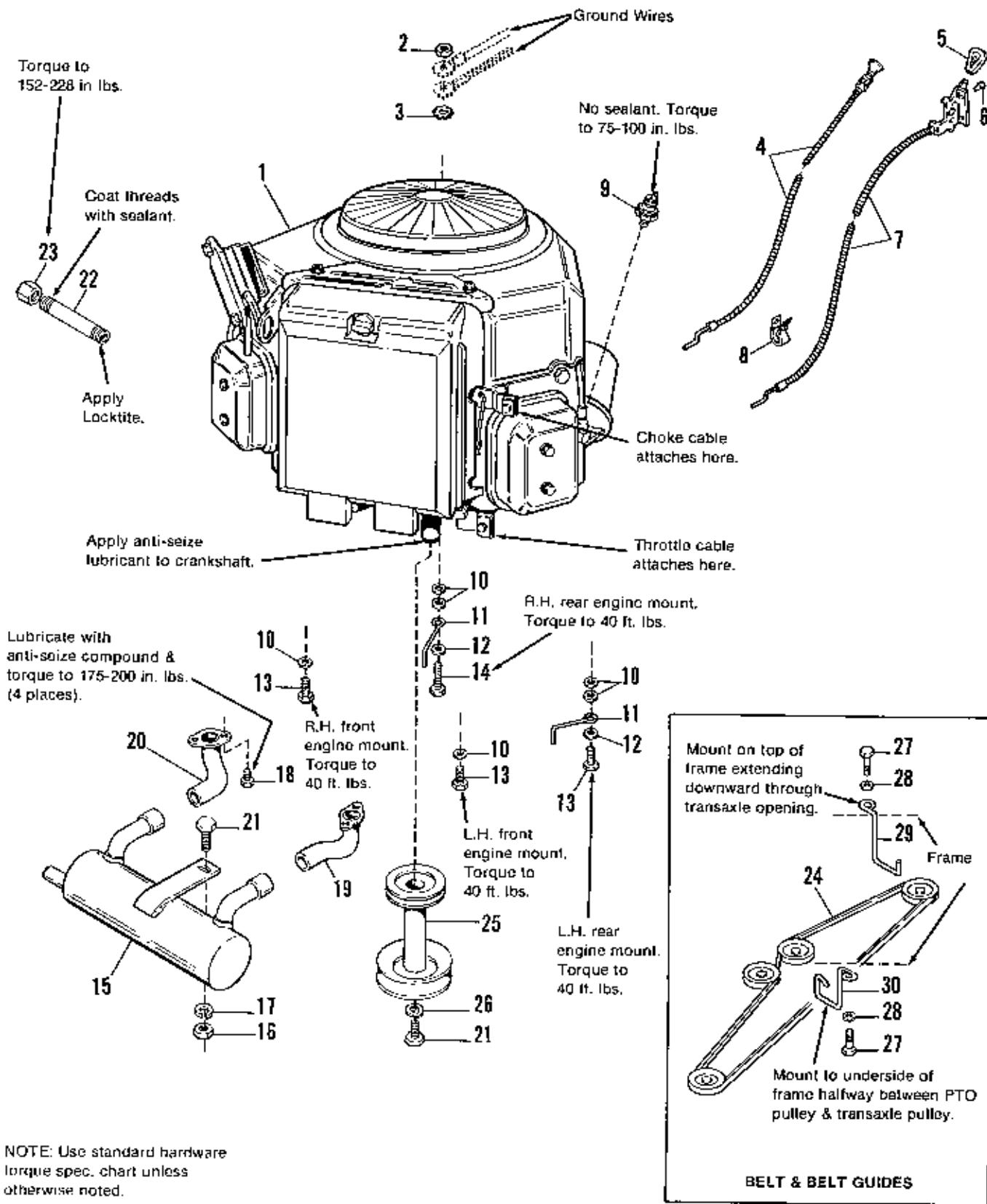
Ref. No.	Part No.	Qty.	Description
1	1664847	5	SCREW, TapTite, 5/16-18 x 3/4
2		1	SUPPORT (See Ref. No. 25)
3	1611710	2	CLIP, Ring, 3/4
4	176440	4	BUSHING
5		1	AXLE ASSY., Front (See Ref. No. 26)
6	1917372	1	NUT, Hex, 5/16-18
7	1668147	1	GUIDE, Drag Link
8	1917642	1	WASHER
9	1921333	1	CAPSCREW, Hex Hd., 5/16-18 x 1
10	1960114	2	WASHER
11	1921210	2	CAPSCREW, Hex Hd., 3/8-16 x 1
12	1611715	1	TIE ROD
13	1677133	1	SPINDLE ASSY., L.H.
14	1611705	2	SPACER
15	1924940	2	WASHER
16	1930651	2	NUT, Hex, Lock, 3/8-16
17	1677131	1	SPINDLE ASSY., R.H.
18	1927489	1	CAPSCREW, Hex Hd., 1/2-13 x 2-1/4, Gr. 8
19	1926192	3	WASHER
20	1668662	1	SPACER
21	1930648	1	NUT, Hex Lock, 1/2-13
22	921133	2	FITTING, Grease
23	1919387	1	WASHER
24	1663114	1	BUSHING
25	1702394	1	SUPPORT ASSY., Brake/Clutch (Incl. Ref. Nos. 2 & 24)
26	1611707	1	AXLE ASSY., Front (Incl. Ref. Nos. 4 & 5)
27	1928729	1	CAPSCREW, 5/16-18 x 3/8



NOTE: Use standard hardware torque spec. chart unless otherwise noted.

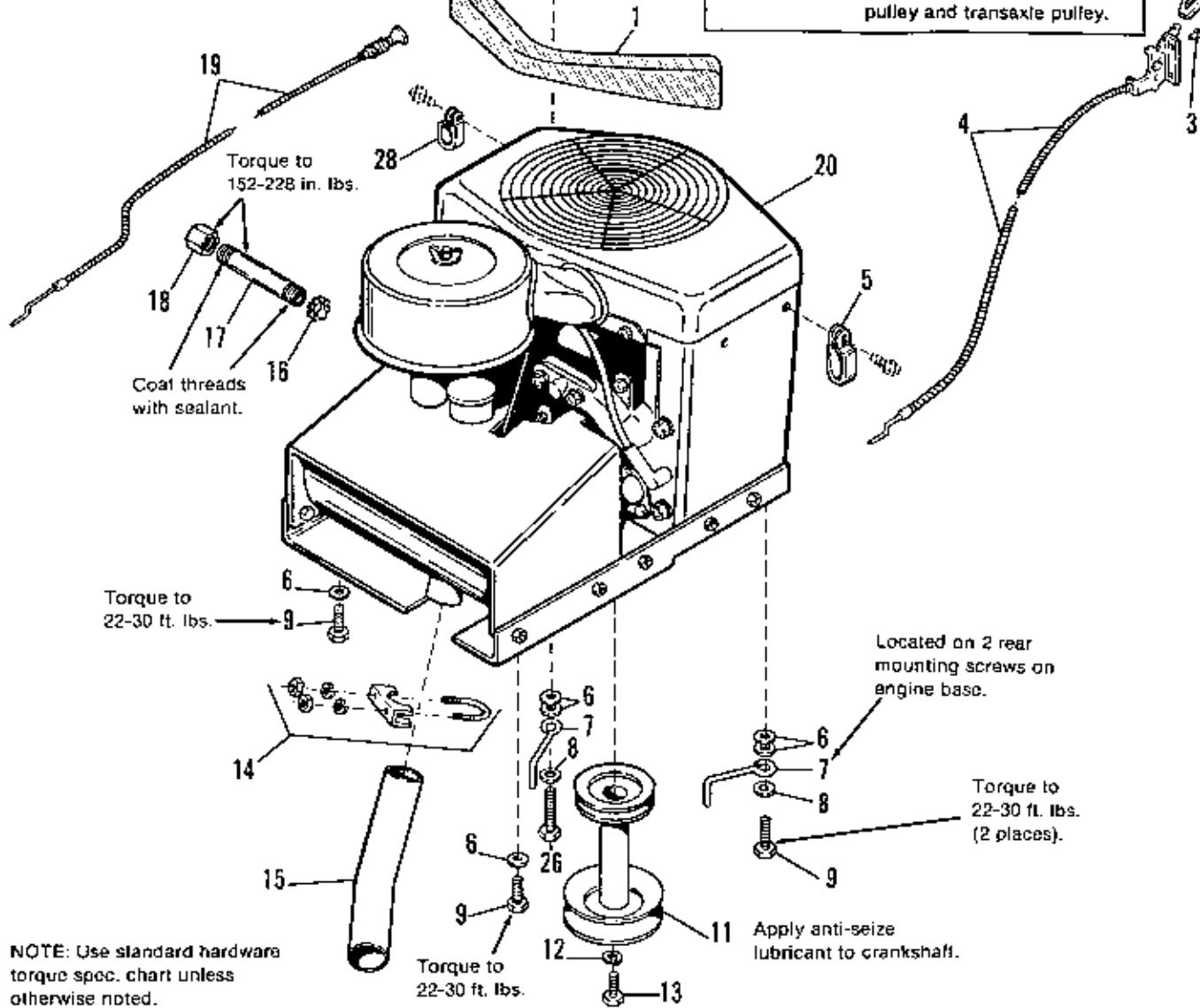
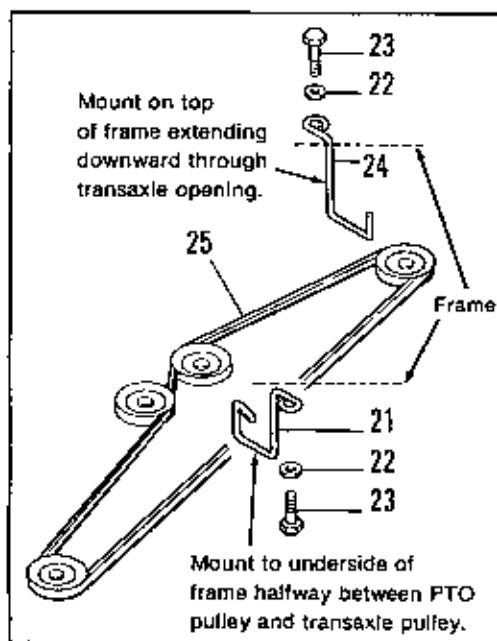
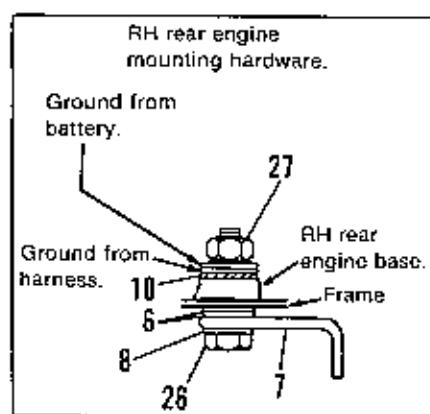
Retaining ring must be properly seated in groove.

Ref. No.	Part No.	Qty.	Description
1	1921332	4	CAPSCREW, Hex Hd., 5/16-18 x 3/4
2	1667513	1	PLATE, Steering
3	176440	4	BUSHING
4	1701266	1	SHAFT ASSY., Steering
5	1667622	1	KEY
6	1928721	2	SETSCREW, 5/16-18 x 1/2
7	1675388	1	STEERING GEAR
8	1671737	1	BUSHING
9	1652743	1	BASE PLATE, Steering
10	1935048	4	NUT, Hex, Flange, 2 Way Lock, 5/16-18
11	1674076	1	ROD, Steering
12	1668927	2	NUT, Special
13	1674144	1	LINK ASSY., Drag (Incl. Ref. Nos. 14, 15 & 20)
14	1918403	1	NUT, Jam, 3/8-14
15	1669567	1	BALL JOINT ASSY.
16	1653617	2	WHEEL & TIRE ASSY., 15 x 6.00-6 (Incl. Ref. Nos. 17, 26, 27, 28 & 29)
17	1664090	2	TUBE, 4.10 x 3.50-6 (Service Only)
18	1611710	2	KLIP RING, External, 3/4
19	1676519	2	HUB CAP
20		1	DRAG LINK (Order Ref. No. 13)
21	1919326	2	WASHER, Plain, 5/16
22	1925690	1	BOLT, Hex, 5/16-18 x 3-1/2
23	1701197	1	WHEEL, Steering
24	1657017	1	CAP, Steering Wheel
25	1923362	1	NUT, Hex, Lock, 5/16-18
26	156316	4	BEARING
27	172353	2	VALVE STEM
28	1653615	2	WHEEL
29	1653618	2	TIRE (Carlisle) 15 x 6.00-6
30	960160	2	WASHER
31	1701435	2	RETAINER, Hub Cap



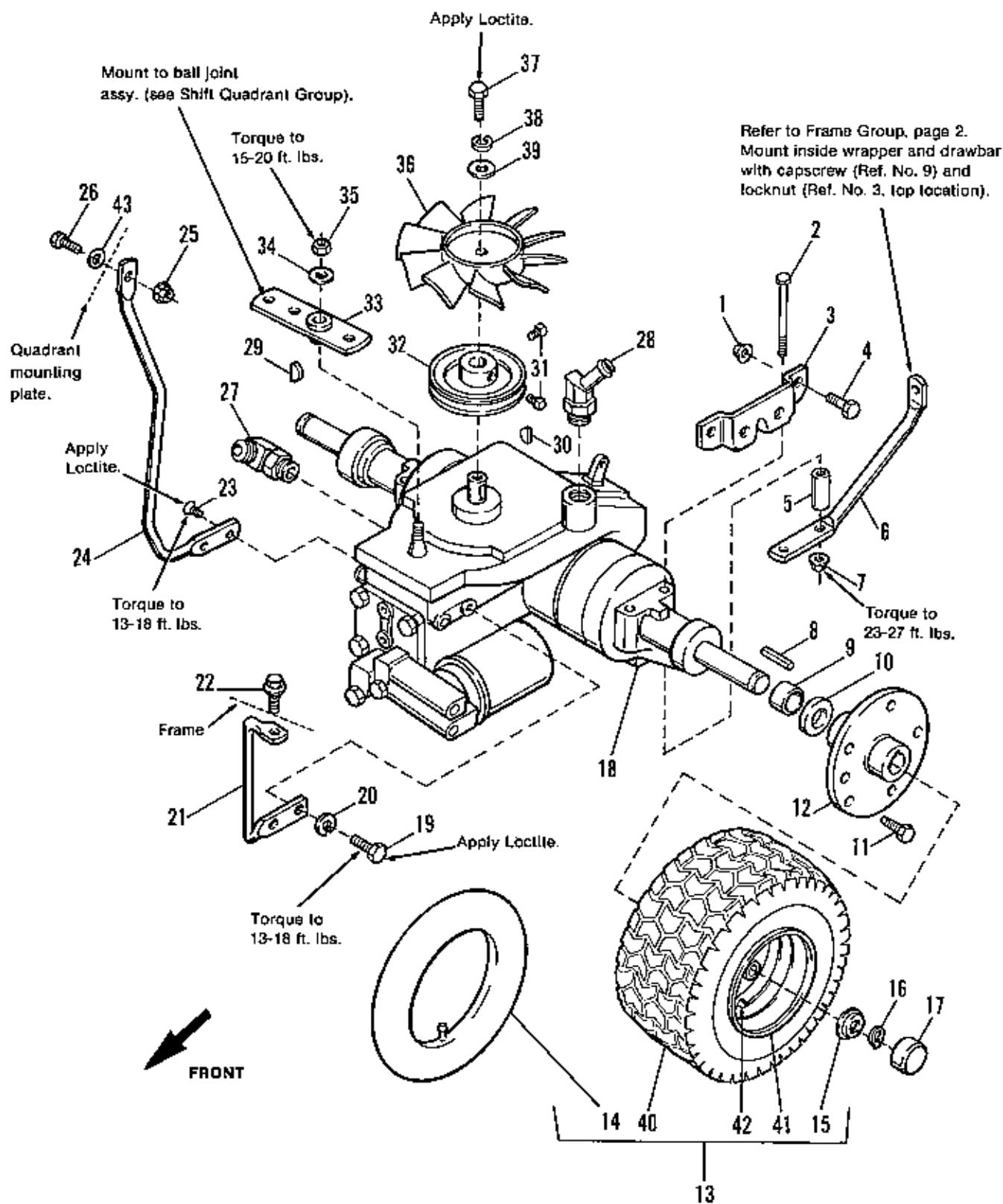
Ref. No.	Part No.	Qty.	Description
1		1	ENGINE, 16 HP, Vanguard (Briggs & Stratton)
2	960251	1	NUT, Jam, Centerlock, 3/8-16
3	920427	1	LOCKWASHER, Ext. Tooth, 3/8
4	1703955	1	CABLE, Choke
5	1669147	1	KNOB, Throttle
6	960241	2	RIVET, Pop (1/4)
7	1665516	1	CONTROL ASSY., Throttle
8	926917	1	CLIP, Wire (Throttle)
9	1703956	1	SWITCH, Oil
10	1924356	6	WASHER, 3/8
11	1669640	2	BELT STOP
12	1917378	2	WASHER, 3/8
13	1930598	3	CAPSCREW, Taptite, 3/8-16 x 1-1/2
14	960361	1	CAPSCREW, TAPTRITE, 3/8-16 x 2
15	1703235	1	MUFFLER
16	1917372	1	NUT, 5/16-18
17	1917356	1	LOCKWASHER, 5/16
18	1921332	1	CAPSCREW, 5/16-18 x 3/4
19	1703237	1	EXHAUST PIPE, L.H.
20	1703236	1	EXHAUST PIPE, R.H.
21	1928038	1	CAPSCREW, HEX, 7/16-20 x 1-1/4
22	1670680	1	DRAIN, Oil
23	1667346	1	CAP, Pipe, 3/8
24	1656960	1	BELT, "V"
25	1700782	1	PULLEY ASSY., Engine
26	1918199	1	LOCKWASHER, 7/16
27	1930601	2	SCREW, Taptite, 5/16-18 x 5/8
28	1917642	2	WASHER
29	1702402	1	GUIDE, Belt
30	1701294	1	GUIDE, Belt

A-1705



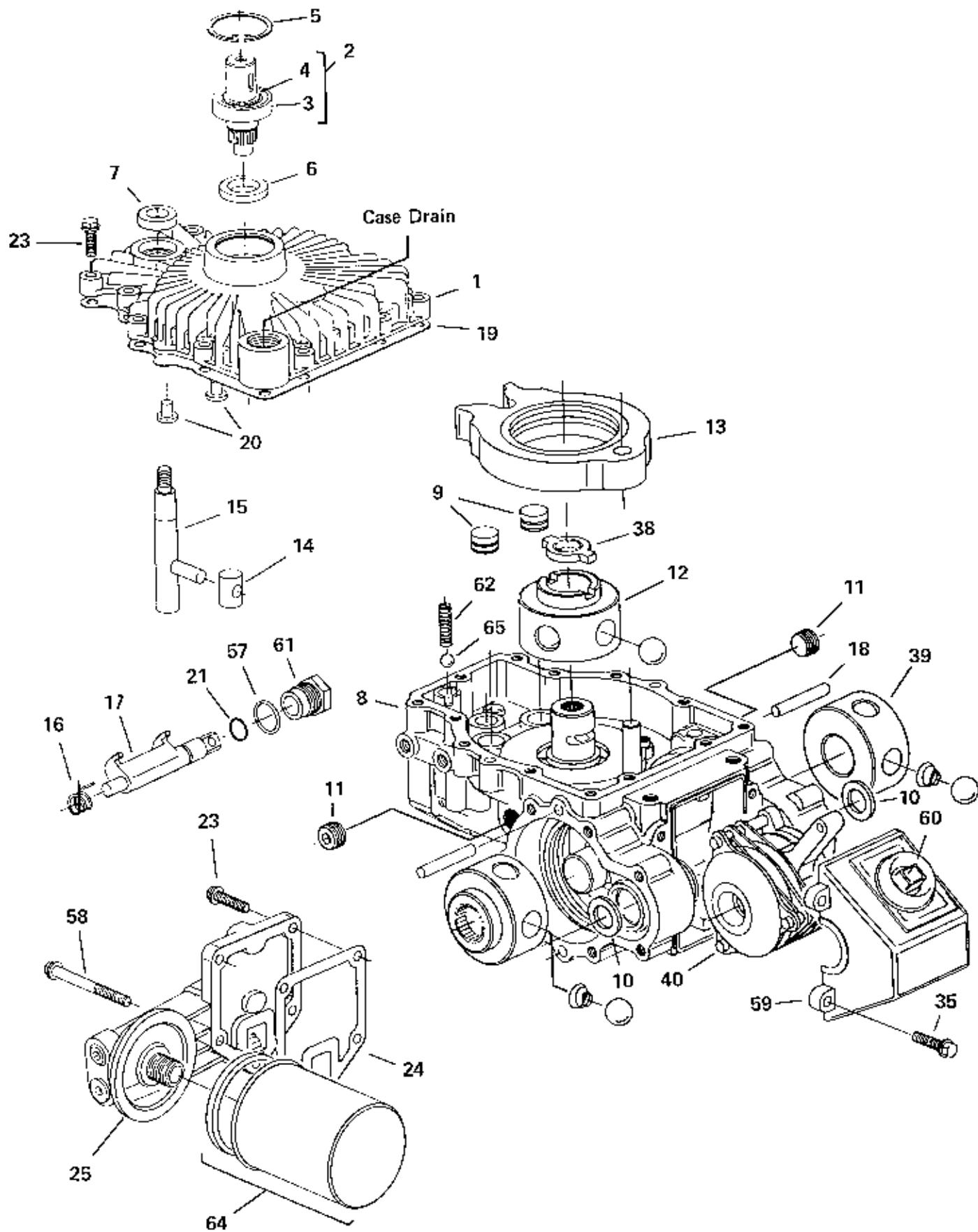
NOTE: Use standard hardware torque spec. chart unless otherwise noted.

Ref. No.	Part No.	Qty.	Description
1	1702843	1	BAFFLE, Engine, Top
2	1669147	1	KNOB, Throttle
3	960241	2	RIVET
4	1702836	1	CONTROL ASSY., Throttle
5	1676527	2	CLAMP, Cable
6	1924356	6	WASHER, 3/8
7	1669640	2	BELT Stop
8	1917378	2	WASHER, 3/8
9	930598	3	SCREW, Taptite, 3/8-16 x 1-1/2 (Zinc Pltd.)
10	920427	1	LOCKWASHER, Ext. Tooth, 3/8
11	1700782	1	PULLEY ASSY., Engine
12	1918199	1	LOCKWASHER, 7/16
13	1928038	1	CAPSCREW, Hex, 5/16-20 x 1-1/4
14	935040	1	CLAMP, 1-1/2 Dia.
15	1702831	1	EXTENSION, Muffler
16	1932849	1	LOCKNUT, Conduit
17	1670680	1	OIL DRAIN
18	1667346	1	CAP, Pipe
19	1667748	1	CABLE, Choke
20		1	ENGINE ASSY., Kohler 17 HP
21	1701294	1	GUIDE, Belt
22	1917642	2	WASHER
23	1930601	2	SCREW, Taptite, 5/16-18 x 5/8
24	1702402	1	GUIDE, Belt
25	1656960	1	BELT, "V", Transmission Drive
26	960361	1	SCREW, Taptite, 3/8-16 x 2 (Zinc Pltd.)
27	960251	1	NUT, Hex, Full, 3/8-16 (Zinc Pltd.)
28	1703458	2	CLAMP, Cable



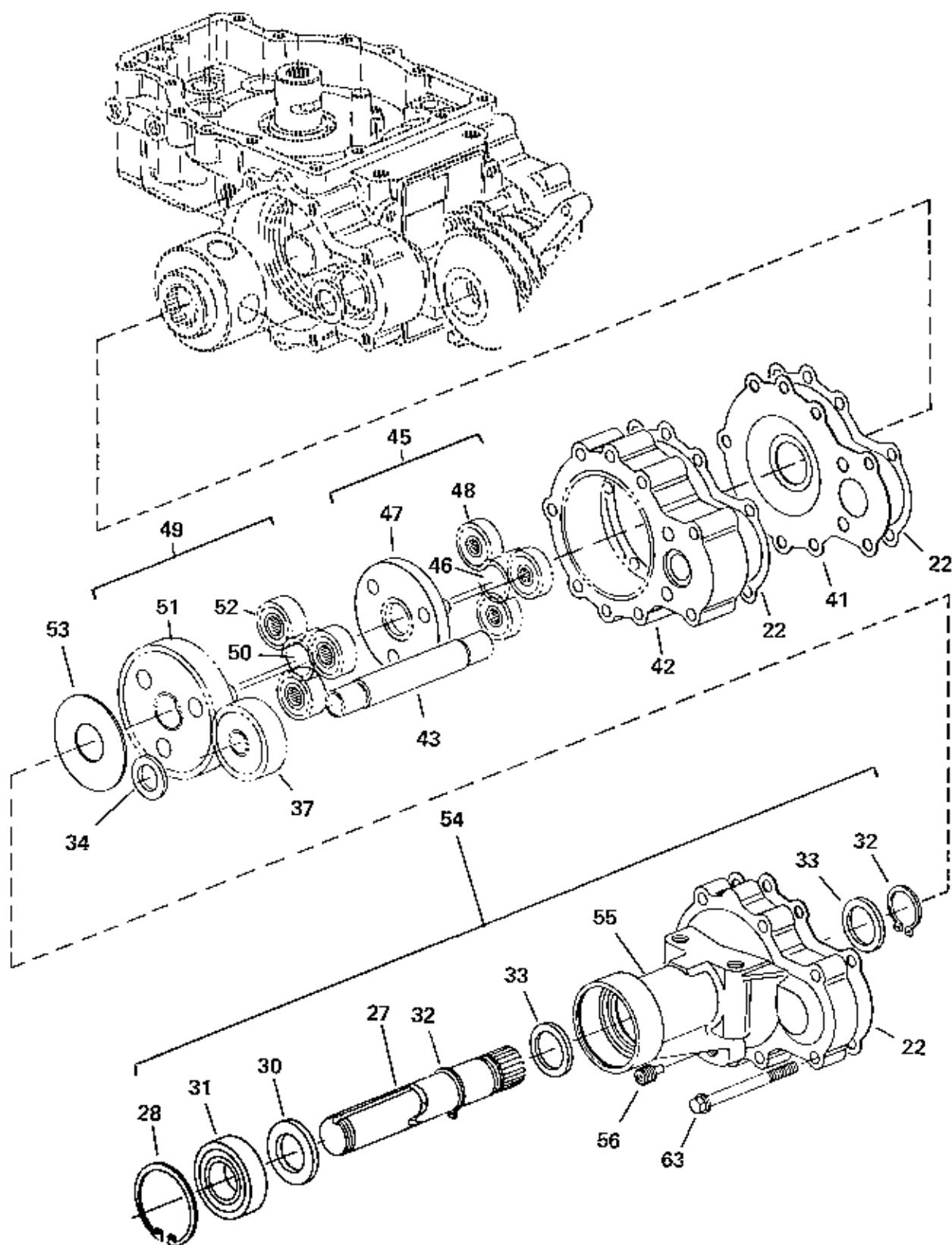
NOTE: Use standard hardware torque spec. chart unless otherwise noted.

Ref. No.	Part No.	Qty.	Description
1	1928352	4	NUT, Hex Flange, Whiz Lock, 3/8-16
2	1922648	4	CAPSCREW, 3/8-16 x 4
3	1679694	2	BRACKET, Transaxle Mounting
4	1921210	4	CAPSCREW, 3/8-16 x 1
5	1679740	4	SPACER, 1-1/4
6	1702630	1	BRACE, Transaxle, Rear, L.H.
	1702631	1	BRACE, Transaxle, Rear, R.H.
7	1930645	4	NUT, Hex, Two-Way Lock, 3/8-16
8	905100	2	KEY, Straight
9	1701873	2	SPACER, Wheel
10	1927241	2	WASHER
11	8261100	10	BOLT, Wheel
12	1700620	2	HUB ASSY., Rear Wheel (Standard)
	1701914	1	HUB ASSY., Right Rear Wheel - 4" Offset used with Electric Lift Kit
13	173432	2	TIRE & WHEEL ASSY., 23 x 10.50 x 12
14	157638	2	TUBE
15	1676520	2	RETAINER, Hub Cap
16	932577	2	RETAINING RING
17	1676519	2	HUB CAP
18	1701203	1	TRANSAXLE (See pages 16 - 21 for breakdown)
19	1921332	2	CAPSCREW, 5/16-18 x 3/4
20	1917356	2	LOCKWASHER
21	1679667	1	TORQUE ARM
22	1930601	1	SCREW, Taptite, 5/16-18 x 5/8
23	1960344	2	SCREW, 5/16-18 x 3/4
24	1702629	1	BRACE, Transaxle, RH
25	1927557	1	NUT, Whiz Flange, 5/16-18
26	1921333	1	CAPSCREW, 5/16-18 x 1
27	1700446	1	FITTING, Hydro
28	1671228	1	FITTING, Hydro
29	905119	1	KEY, Woodruff (#3)
30	930672	1	KEY, Hi-Pro
31	1960110	2	SET SCREW, 1/4-28 x 1/2
32	1679501	1	PULLEY
33	1679737	1	CONTROL ARM ASSY. (Speed)
34	1917378	1	WASHER
35	1930651	1	NUT, Hex, Center-Lock, 3/8-16
36	1700021	1	FAN, 10-Blade (C.C.W.)
37	1923341	1	CAPSCREW, 1/4-20 x 3/4
38	1916964	1	LOCKWASHER
39	1960151	1	WASHER
40	1605967	2	TIRE, 23 x 10.50-12
41	173430	2	WHEEL
42	172353	2	VALVE STEM
43	1917642	1	WASHER



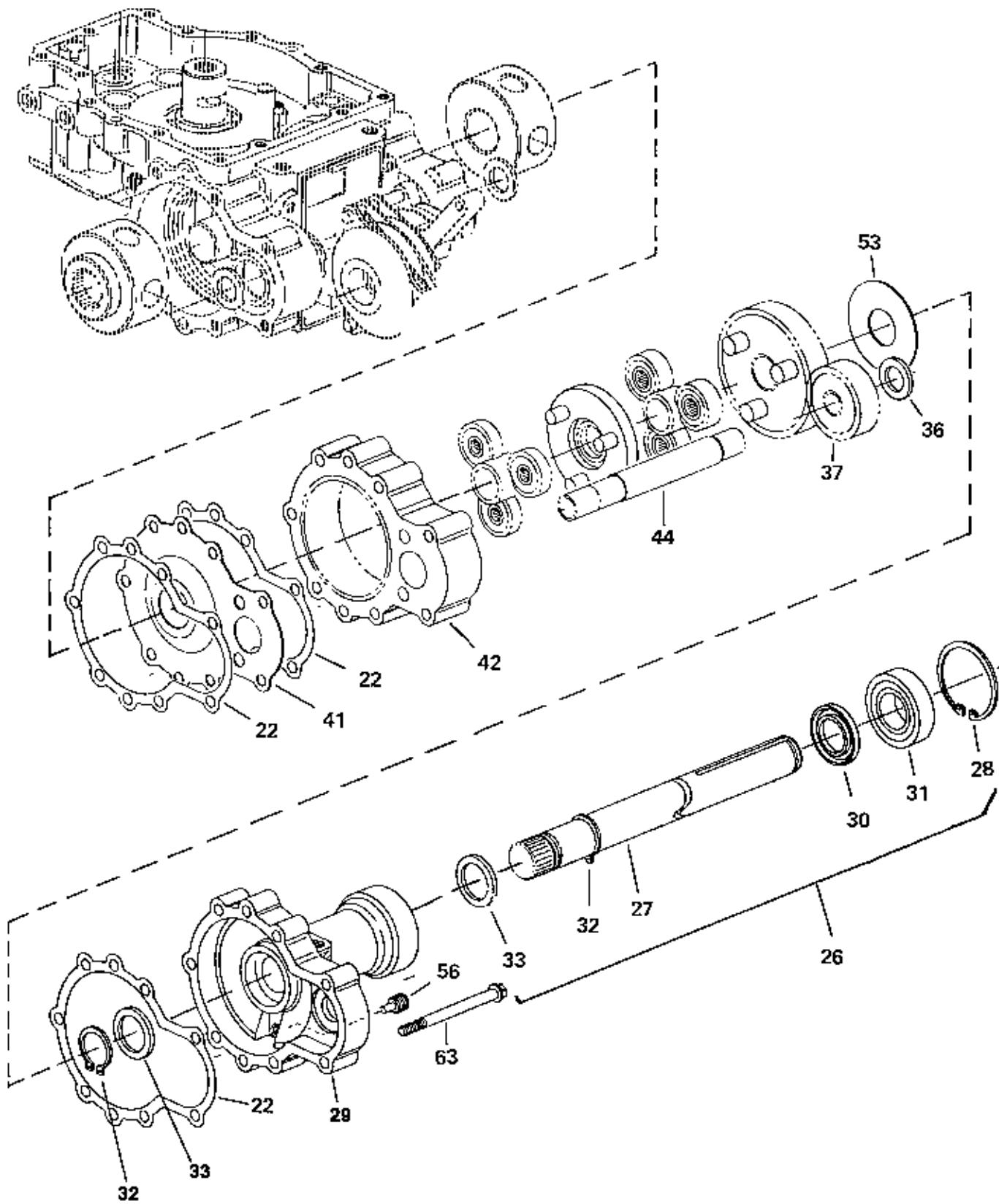
Ref. No.	Part No.	Qty.	Description
1	1702706	1	COVER, Subassembly (S/A)
2	1702247	1	SHAFT, Input, S/A (Incl. 3 & 4)
3		1	BEARING (Not Serviced Separately)
4		1	RING (Not Serviced Separately)
5	1702707	1	RING, Retaining, Internal
6	1702248	1	SEAL, Oil
7	1671300	1	SEAL, Oil
8	1702708	1	HOUSING, S/A, Clockwise
9	1702709	2	PISTON, Quieting, S/A
10	1702249	2	SEAL, Lip, Radial
11	1702250	2	PLUG, Socket Pipe
12	1702710	1	PUMP, Rotor-Ball Pin, S/A
13	1702711	1	CAM RING, S/A
14	1702251	1	INSERT
15	1702252	1	CONTROL SHAFT, S/A
16	1702253	1	SPRING, Dump Valve
17	1702254	1	BRACKET
18	1702712	4	DOWEL
*19	1702255	1	GASKET, Cover
20	1702256	2	BUTTON
21	1671297	1	O-Ring
23	1702705	16	CAPSCREW, Hex, Flange, 1/4-20
*24	1702258	1	GASKET, Filter Base
25	1702713	1	FILTER BASE, S/A
35	1702268	4	SCREW, 1/4-20 Self Tap
38	1702714	1	DRIVE
39	1702715	2	MOTOR ROTOR-BALL, A & B S/A, 15T
40	1702271	1	BRAKE, Parking, Assembly
57	1702284	2	O-RING, Fitting
58	1702285	2	SCREW, 1/4-20 Hex Flange
59	1702286	1	COVER, Parking Brake
60	1702287	1	BOOT, Dust
61	1702720	1	FITTING
62	1702721	1	SPRING, Relief Valve
64	1702282	1	FILTER, Oil (w/Seal), Special - 10 Micron
65	1702281	1	BALL, Grade 200
*1702280		1	GASKET OVERHALL KIT (Incl. Ref. Nos. 19, 22 & 24)

NOTE: Axle housing and components are match-marked with an "A" or "B". Make sure the axle housings are correctly assembled with the corresponding letters on the housing assembly.



Ref. No.	Part No.	Qty.	Description
*22	1702257	3	GASKET, Axle Housing
27	1702260	1	SHAFT, Axle
28	1702261	1	RETAINING RING, Internal
30	1702263	1	LIP SEAL, Radial
31	1702264	1	BEARING, Ball
32	1702265	2	RETAINING RING, External
33	1702266	2	WASHER, Thrust
34	1702267	1	SPACER
37	1702270	1	LOCK GEAR, Differential
41	1702272	1	PLATE, Wear
42	1702716	1	RING GEAR, A & B S/A, 57T
43	1702717	1	BRAKE SHAFT - A
45	1702273	1	PLANETARY GEAR, First, Subassembly (Incl. Ref. Nos. 46, 47 & 48)
46		1	SUN GEAR, First, 15T (See Ref. No. 45)
47		1	PRIMARY CARRIER, A & B S/A, 15T (See Ref. No. 45)
48		3	PLANETARY GEAR, First, A & B S/A, 21T (See Ref. No. 45)
49	1702274	1	PLANETARY GEAR, Second, A & B S/A (Incl. Ref. Nos. 50, 51 & 52)
50		1	SUN GEAR, Second, 15T (See Ref. No. 49)
51		1	SECONDARY CARRIER, A & B S/A (See Ref. No. 49)
52		3	PLANETARY GEAR, A & B S/A, Second, 21T (See Ref. No. 49)
53	1702719	1	WASHER, Thrust
54	1702275	1	AXLE HOUSING, S/A - A
55	1702278	1	HOUSING, Axle - A
56	1702283	1	PLUG, Magnetic
63	1960340	7	CAPSCREW, 1/4-20 Hex Flange x 2-3/4
	*1702280	1	Gasket Overhaul Kit (Incl. Ref. Nos. 19, 22 & 24)

NOTE: Axle housing and components are match-marked with an "A" or "B". Make sure the axle housings are correctly assembled with the corresponding letters on the housing assembly.

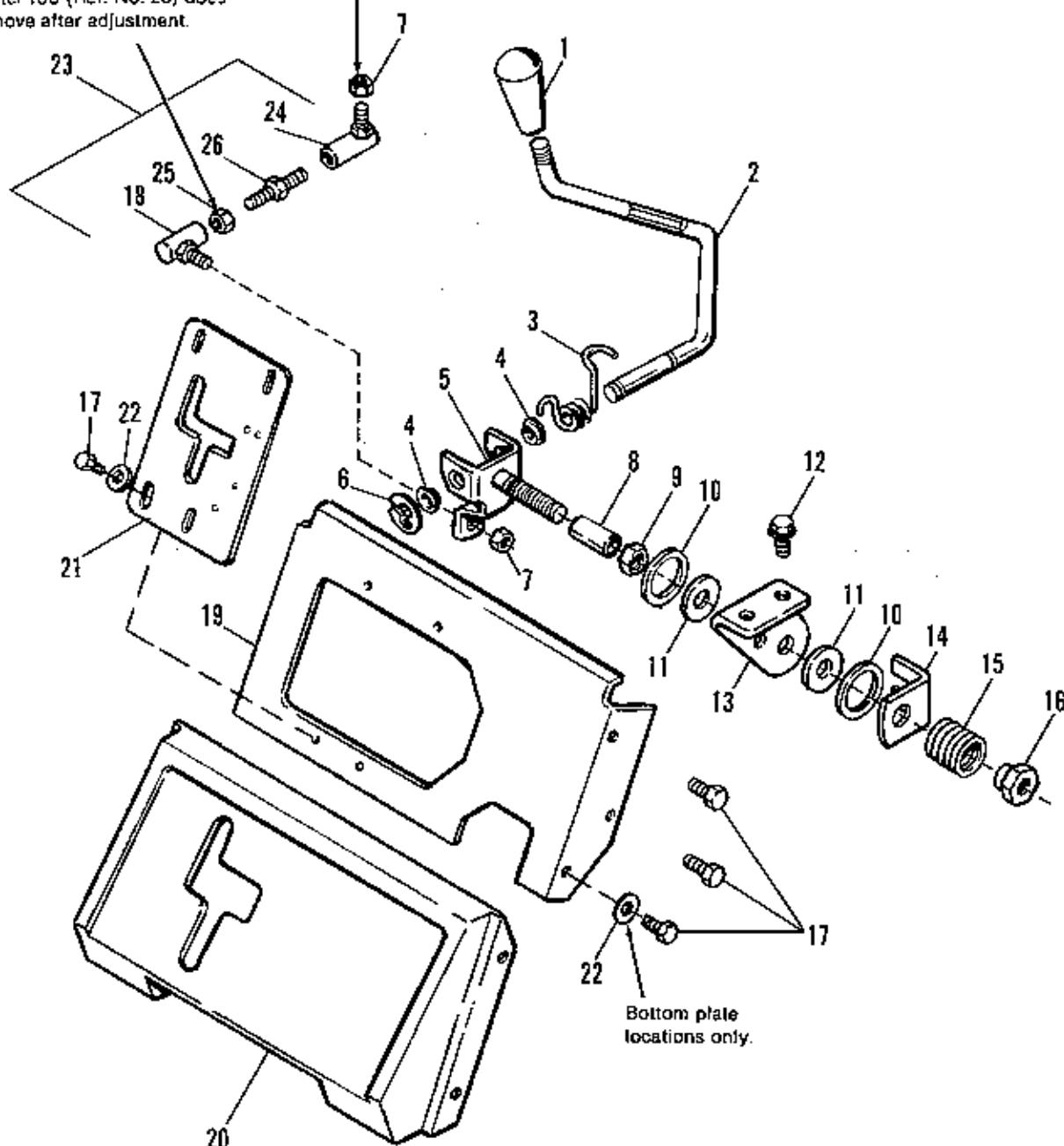


Ref. No.	Part No.	Qty.	Description
22	1702257	3	GASKET, Axle Housing
26	1702259	1	AXLE HOUSING, S/A - B
27	1702260	1	SHAFT, Axle
28	1702261	1	RETAINING RING, Internal
29	1702262	1	HOUSING, Axle - B
30	1702263	1	LIP SEAL, Radial
31	1702264	1	BEARING, Ball
32	1702265	2	RETAINING RING, External
33	1702266	2	WASHER, Thrust
36	1702269	1	SPACER
37	1742270	1	LOCK GEAR, Differential
41	1702272	1	PLATE, Wear
42	1702716	1	RING GEAR, A & B S/A, 57T
44	1702718	1	BRAKE SHAFT - B
53	1702719	1	WASHER, Thrust
56	1702283	1	PLUG, Magnetic
53	1960340	7	CAPSCREW, 1/4-20 Hex Flange x 2-3/4
	1702280	1	GASKET OVERHAUL KIT (Incl. Ref. Nos. 19, 22 & 24)

NOTE: Axle housing and components are match-marked with an "A" or "B". Make sure the axle housings are correctly assembled with the corresponding letters on the housing assembly.

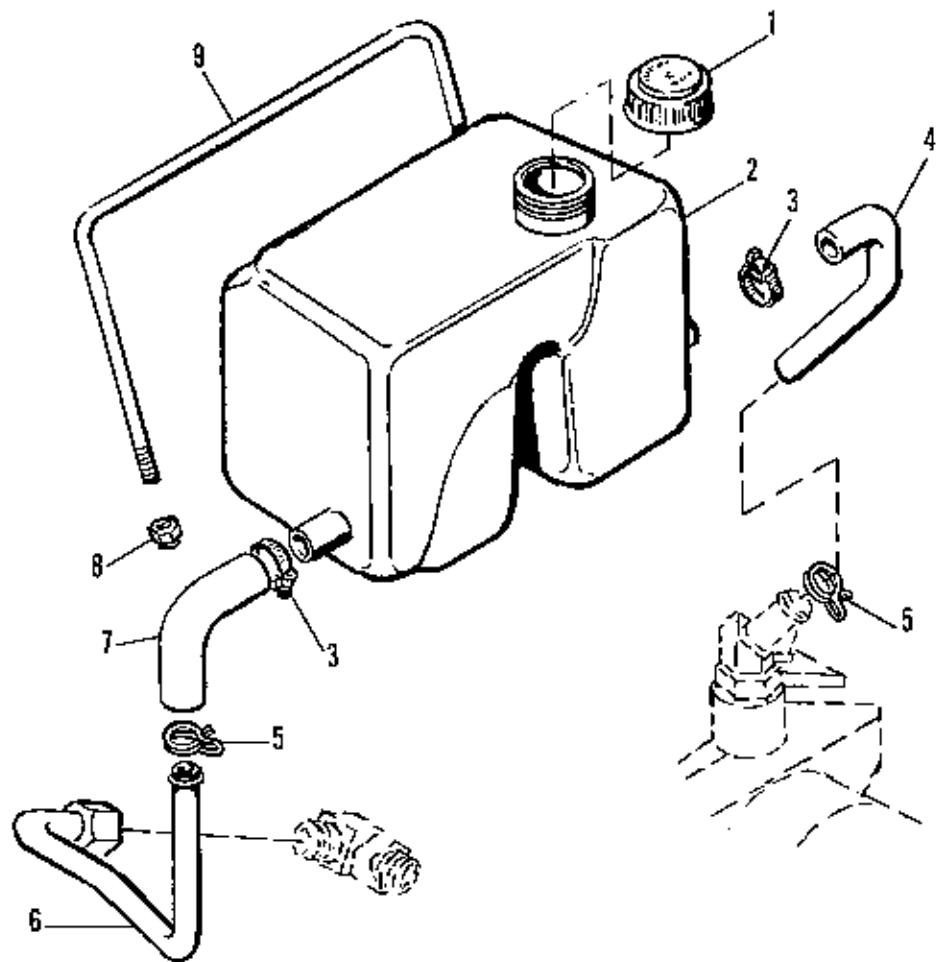
Tighten jamnut (Ref. No. 25) against front ball joint (Ref. No. 18), making sure adjuster rod (Ref. No. 26) does not move after adjustment.

Mounts to control arm assy. (see Transaxle Group).



NOTE: Use standard hardware torque spec. chart unless otherwise noted.

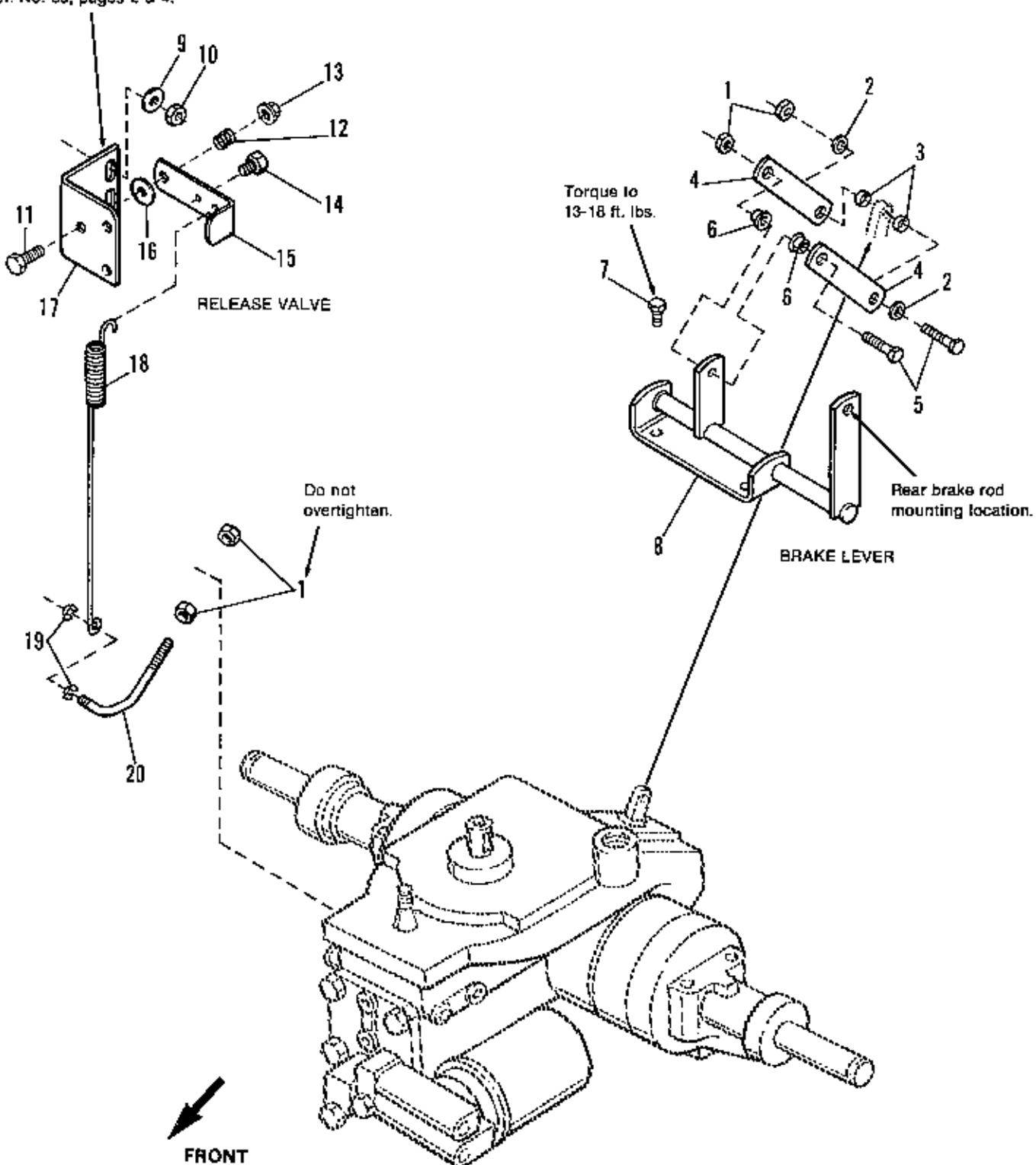
Ref. No.	Part No.	Qty.	Description
1	1702652	1	HANDLE, Speed Control
2	1700877	1	ROD
3	1700878	1	SPRING, Torsion
4	1669197	2	BUSHING
5	1702380	1	BRACKET ASSY., Speed Control
6	158399	1	E-RING
7	1930628	2	NUT, Centerlock, 3/8-24
8	1679740	1	SPACER
9	1930651	1	NUT, Hex Lock, 3/8-16
10	1702585	2	RING, Containment
11	1674461	2	DISC, Friction
12	1930601	1	SCREW, Taptite, 5/16-18 x 5/8
13	1701248	1	BRACKET, Speed Control Support
14	1702217	1	BRACKET, Pivot
15	1702067	1	SPRING, Compression
16	1702223	1	NUT, Spacer
17	1925003	10	SCREW, Taptite, 1/4-20 x 1/2
18	1702231	1	BALL JOINT, LH. Thrd.
19	1702628	1	PLATE, Quadrant Mounting
20	1679739	1	PANEL, Shift
21	1702244	1	QUADRANT, Speed Control
22	1921319	6	WASHER, 1/4
23	1702245	1	BALL JOINT ASSY., (Incl. Ref. Nos. 18, 24, 25 & 26))
24	1702230	1	BALL JOINT, R.H. Thrd.
25	1918403	1	JAM NUT, 3/8-24
26	1702225	1	ADJUSTER ROD



NOTE: Use standard hardware
torque spec. chart unless
otherwise noted.

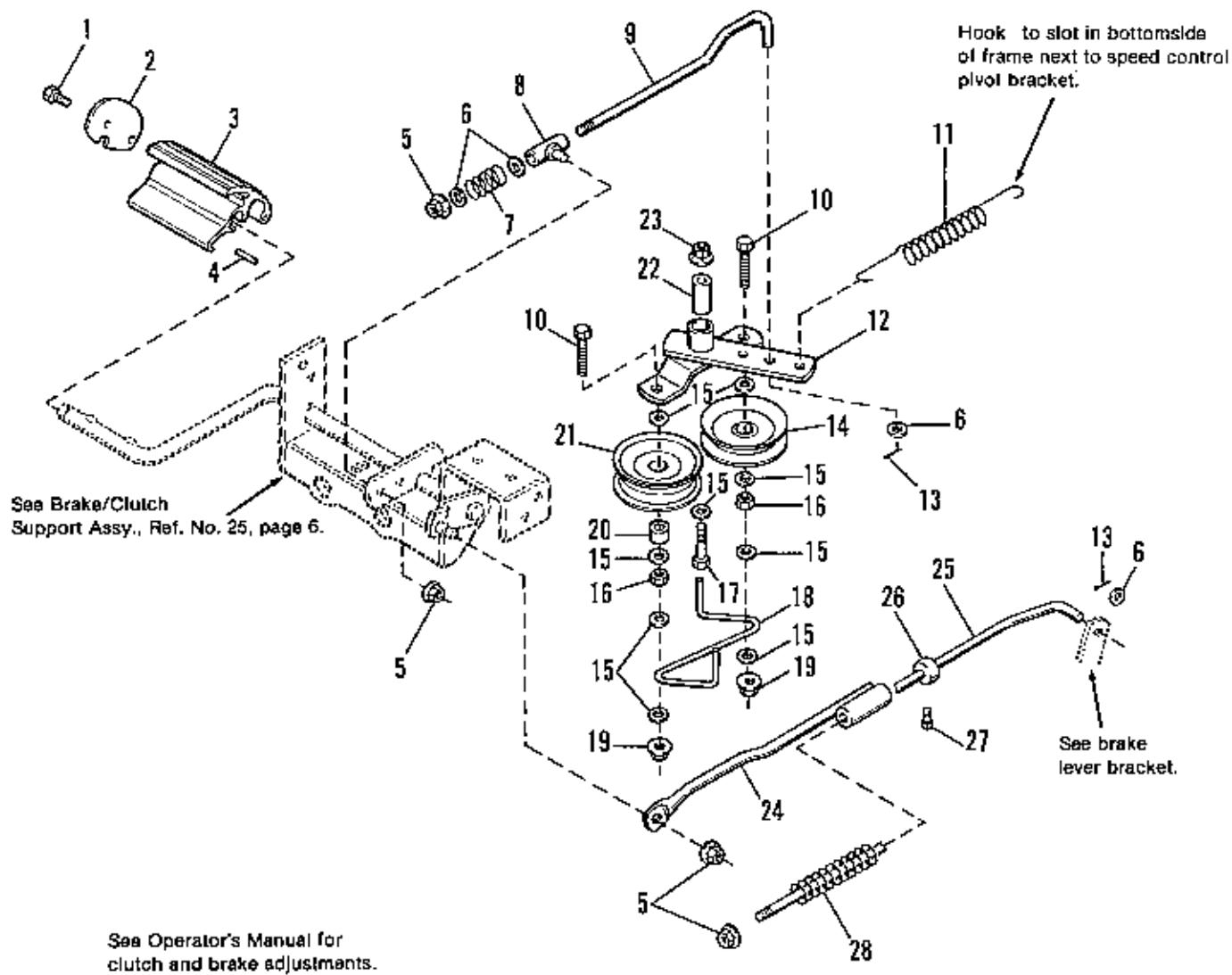
Ref. No.	Part No.	Qty.	Description
1	1676467	1	CAP, Reservoir
2	1700847	1	RESERVOIR (1 Gal.)
3	960266	2	CLAMP, Hose, #10
4	1700344	1	HOSE, Hydraulic
5	1701236	2	CLAMP, Hose
6	1700920	1	LINE, Hydraulic, Steel
7	1700881	1	HOSE, Hydraulic
8	1920397	2	NUT, Hex, 1/4-20
9	1700821	1	ROD, Reservoir Mtg.

Mounts to capscrews.
Ref. No. 60, pages 2 & 4.



NOTE: Use standard hardware
torque spec. chart unless
otherwise noted.

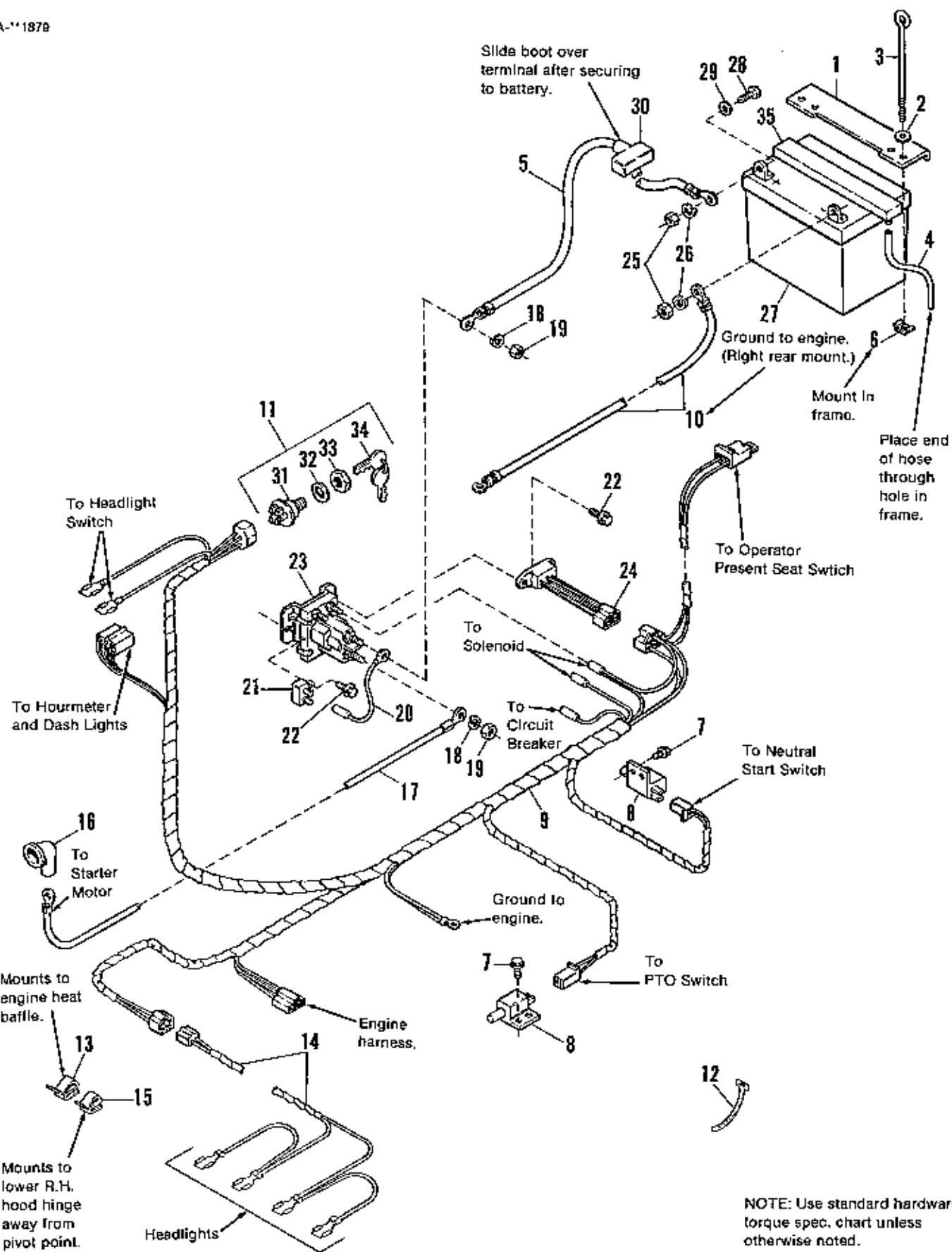
Ref. No.	Part No.	Qty.	Description
1	1923358	4	NUT, Hex Lock, 1/4-20
2	1921319	2	WASHER, Flat
3	1702219	2	SPACER
4	1702377	2	BRACKET, Brake Clevis
5	1928745	2	CAPSCREW, 1/4-20 x 1-1/4
6	1702220	2	SPACER, Shoulder
7	1925205	2	CAPSCREW, 5/16-18 x 5/8
8	1702370	1	BRACKET ASSY., Brake Lever
9	1917642	2	WASHER
10	1917372	2	NUT, Hex, 5/16-18
11	1921961	1	CAPSCREW, Hex Hd., 1/4-20 x 1-1/4
12	171651	1	SPRING, Compression
13	1930642	1	NUT, Hex, Flange Lock, 1/4-20
14	1927428	1	SCREW, Taptite, 1/4-20 x 3/8
15	1702635	1	LEVER, Release Valve
16	1678366	1	WASHER, Nylon
17	1702633	1	BRACKET ASSY., Release Valve
18	1702636	1	SPRING, Tension
19	1702651	2	KLIP RING
20	1702634	1	LEVER, Hydro Release Valve



NOTE: Use standard hardware
torque spec. chart unless
otherwise noted.

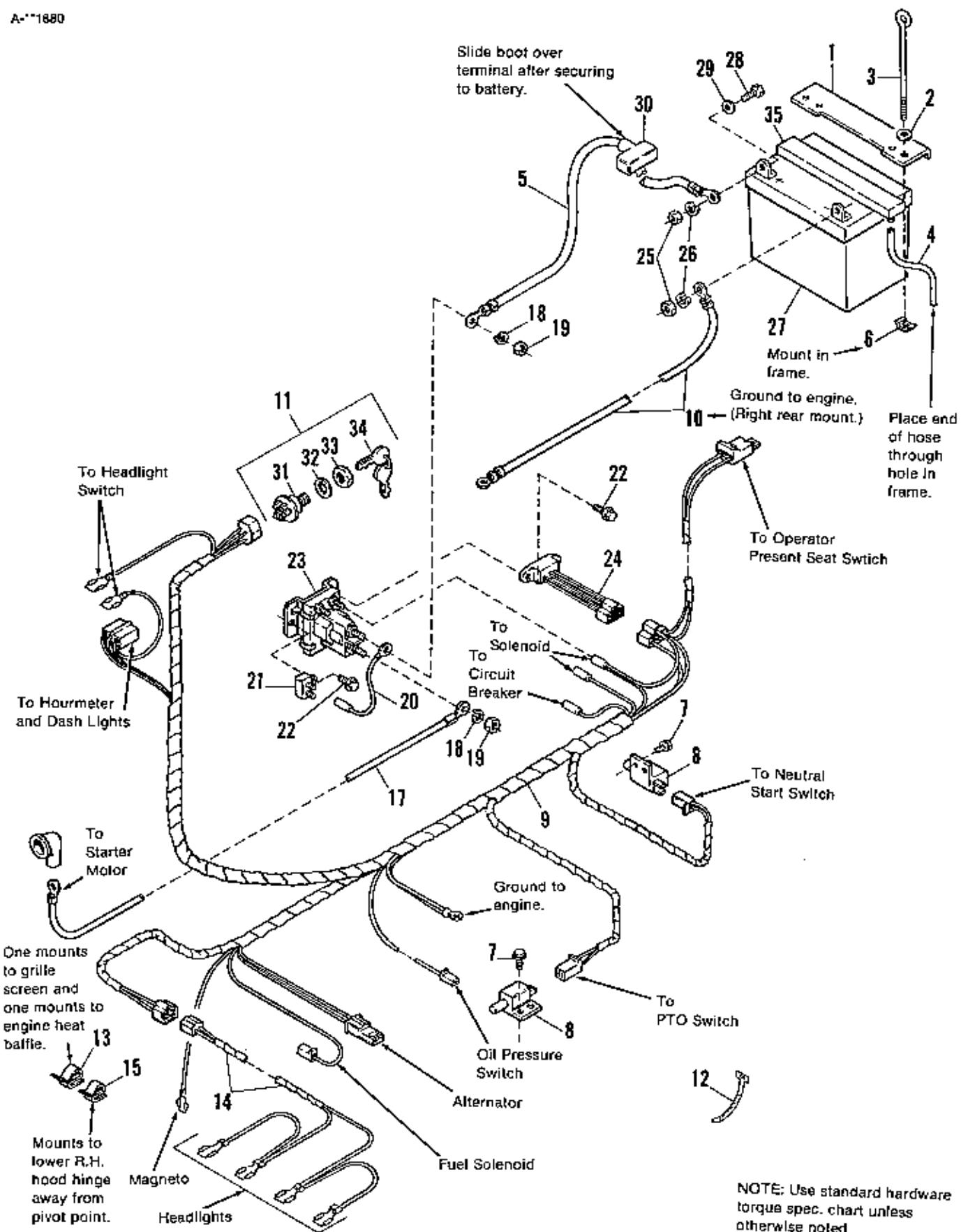
Ref. No.	Part No.	Qty.	Description
1	1927429	2	SCREW, Taptite, 1/4-20 x 5/8
2	1656854	1	PLATE, End
3	1656852	1	PEDAL, Brake
4	1657322	1	DAMPER, Rubber
5	1935048	4	NUT, Flange Lock, 5/16-18
6	1919326	4	WASHER
7	152006	1	SPRING, Compression
8	164094	1	GUIDE ASSY., Rod
9	1702401	1	ROD, Clutch
10	1929116	2	CAPSCREW, 3/8-16 x 2, Full Thread
11	165068	1	SPRING, Tension
12	1679857	1	BRACKET ASSY., Idler
13	1918447	2	PIN, Cotter
14	174561	1	PULLEY, V-Idler
15	1922755	9	WASHER
16	1917421	2	NUT, Jam, 3/8-16
17	1923701	1	CAPSCREW, 3/8-16 x 2
18	1702403	1	GUIDE, Belt
19	1930645	2	NUT, Hex, 3/8-16
20	1666294	1	SPACER (For Flat-Side Pulley)
21	1685151	1	PULLEY, Flat-Side
22	1679740	1	SPACER
23	1928352	1	NUT, Whiz Flange
24	1702387	1	ROD ASSY., Brake
25	1702386	1	ROD, Brake
26	8191022	1	COLLAR, Set
27	1928804	1	SET SCREW, Sq. Hd.
28	163103	1	SPRING, Compression

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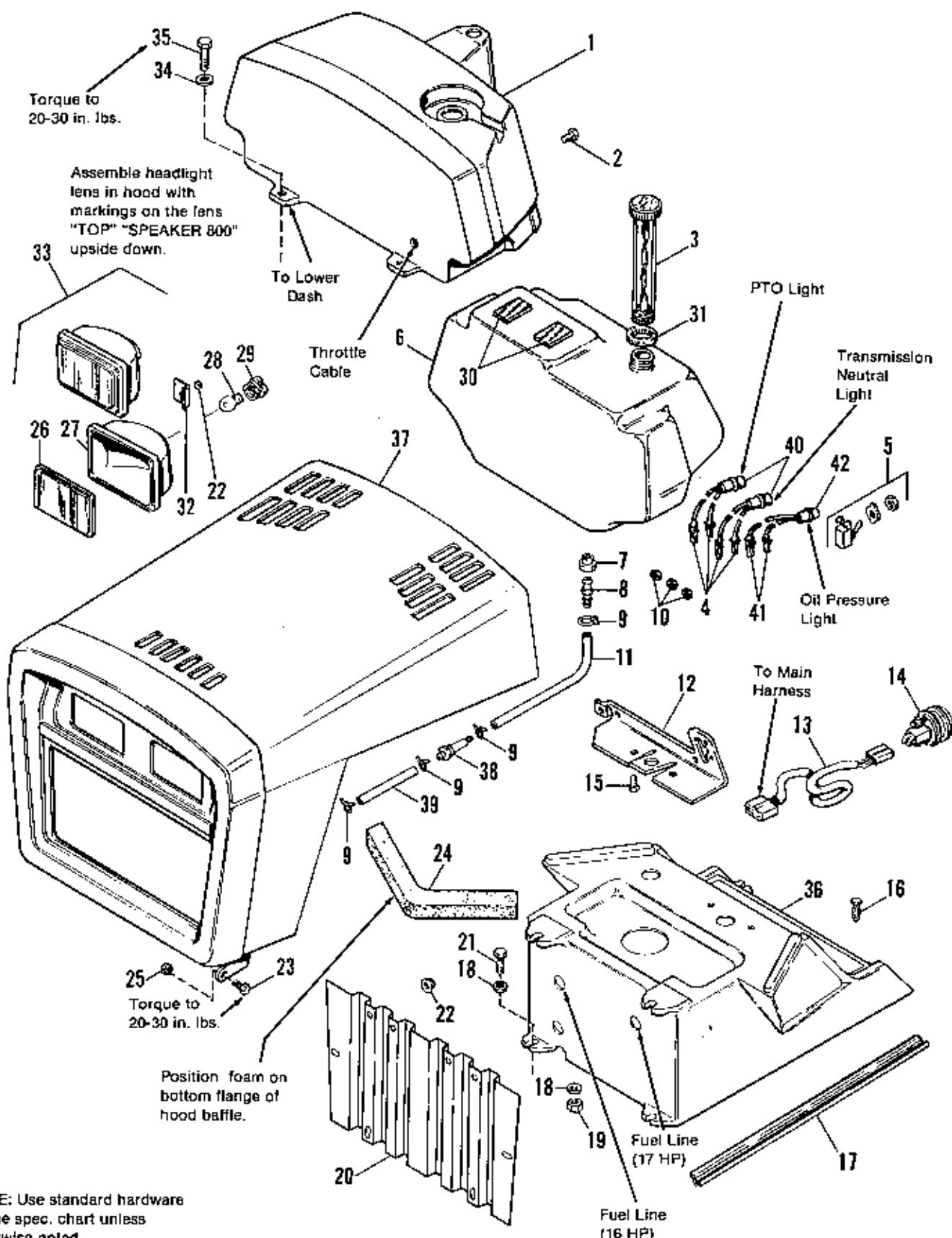
Ref. No.	Part No.	Qty.	Description
1	1669631	1	HOLD DOWN, Battery
2	1917377	2	WASHER, 1/4
3	1700472	2	ROD, Battery Hold Down
4	1704583	1	HOSE, Drain, Battery
5	1603618	1	CABLE, Ground
6	1704349	2	NUT, Retainer, 1/4-20
7	1929477	4	SCREW, Taptite, #10-24 x 1/2
8	1701521	2	SWITCH, PTO and Neutral
9	1704323	1	HARNESS, Wiring
10	1703484	1	CABLE, Ground to Engine
11	1674244	1	SWITCH, Ignition (Incl. Ref. Nos. 31, 32, 33 & 34)
12	932747	3	TIE, Cable
13	930222	1	CLIP, Wire
14	1674358	1	WIRE ASSY., Headlights
15	165073	1	CLIP, Wire
16	122023	1	COVER, Terminal
17	1701522	1	CABLE
18	1917356	2	LOCKWASHER, 5/16
19	1920263	2	NUT, Hex, 5/16-24
20	1665237	1	WIRE ASSY.
21	1665238	1	CIRCUIT BREAKER
22	927429	2	SCREW, Taptite, 1/4-20 x 5/8
23	1685290	1	SOLENOID
24	1704113	1	MODULE, DSI Interlock
25	916922	2	NUT, Hex, 1/4-20
26	916964	2	LOCKWASHER, 1/4
27	1685215	1	BATTERY, 39 Amp.
28	1923341	2	CAPSCREW, Hex Hd., 1/4-20 x 3/4
29	921319	2	WASHER, 1/4 I.D.
30	1677296	1	BOOT, Insulator
31		1	SWITCH (See Ref. No. 35)
32	918906	1	LOCKWASHER, Internal, 5/8
33	122234	1	NUT, Hex, 5/8-32
34	122203	1	KEYS
35	1704581	1	VENT, Battery

A-1880



NOTE: Use standard hardware torque spec. chart unless otherwise noted.

Ref. No.	Part No.	Qty.	Description
1	1669831	1	HOLD DOWN, Battery
2	1917377	2	WASHER, 1/4
3	1700472	2	ROD, Battery Hold Down
4	1704583	1	HOSE, Drain, Battery
5	1603618	1	CABLE, Ground
6	1704349	2	NUT, Retainer, 1/4-20
7	1929477	4	SCREW, Taptite, #10-24 x 1/2
8	1701521	2	SWITCH, PTO and Neutral
9	1703958	1	HARNESS, Wiring
10	1703484	1	CABLE, Ground to Engine
11	1674244	1	SWITCH, Ignition (Incl. Ref. Nos. 31, 32, 33 & 34)
12	932747	3	TIE, Cable
13	930222	2	CLIP, Wire
14	1674358	1	WIRE ASSY., Headlights
15	165073	1	CLIP, Wire
16	122023	1	COVER, Terminal
17	1701522	1	CABLE
18	1917356	2	LOCKWASHER, 5/16
19	1920263	2	NUT, Hex, 5/16-24
20	1665237	1	WIRE ASSY.
21	1665238	1	CIRCUIT BREAKER
22	927429	2	SCREW, Taptite, 1/4-20 x 5/8
23	1685290	1	SOLENOID
24	1704113	1	MODULE, DSI Interlock
25	916622	2	NUT, Hex, 1/4-20
26	916964	2	LOCKWASHER, 1/4
27	1685215	1	BATTERY, 39 Amp.
28	1923341	2	CAPSCREW, Hex Hd., 1/4-20 x 3/4
29	921319	2	WASHER, 1/4 I.D.
30	1677296	1	BOOT, Insulator
31		1	SWITCH (See Ref. No. 35)
32	1918906	1	LOCKWASHER, Internal, 5/8
33	122234	1	NUT, Hex, 5/8-32
34	122203	1	KEYS
35	1704581	1	VENT, Battery

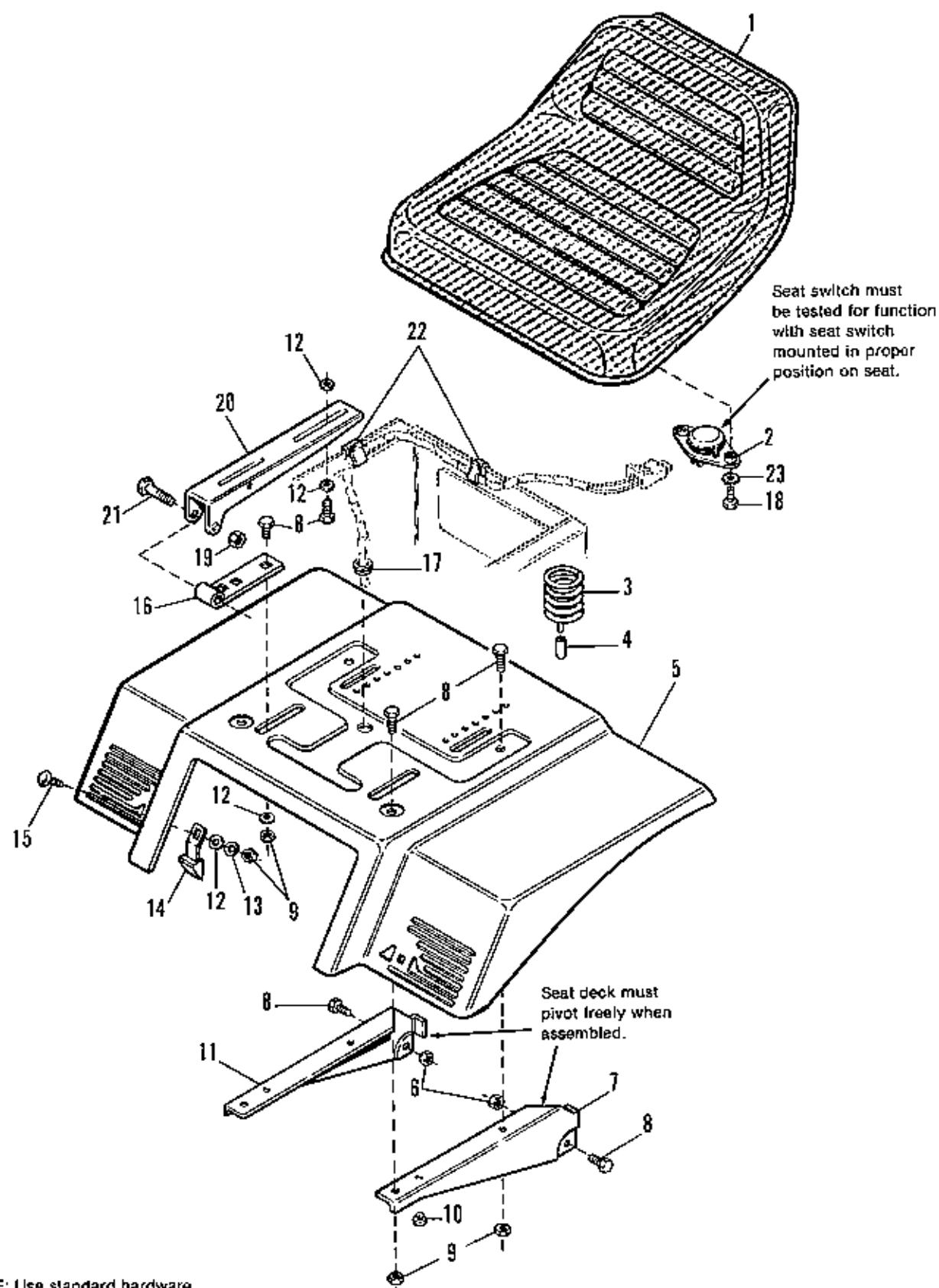


NOTE: Use standard hardware
torque spec. chart unless
otherwise noted.

Ref. No.	Part No.	Qty.	Description
1	1704045	1	DASHBOARD, Top
2	1676880	2	SCREW, Type "AB" 1/4-14 x 5/8
3	171252	1	CAP, Fuel Tank
4	1701502	2	LIGHT, Indicator (Incl. Ref. No. 40)
5	122184	1	SWITCH, Toggle (Lights)
6	**1685297	1	TANK ASSY., Fuel (Incl. Ref. Nos. 7, 8, 9 & 11)
	**1703967	1	TANK ASSY., Fuel (Incl. Ref. Nos. 7, 8, 9 & 11)
7	1654930	1	BUSHING
8	1688447	1	FITTING
9	1980112	2	CLAMP, Hose (Qty. 4 on 1691824)
10	1673013	3	NUT, Push On
11	1676861	1	*HOSE, Fuel (Cut to 12" Length)
		1	**HOSE, Fuel (Cut to 8-5/8" Length)
12	1665301	1	BRACE, Dashboard
13	1703966	1	WIRE ASSY., Upper
14	1701525	1	HOUR METER
15	1925592	2	SCREW, Taptite, 1/4-2 x 3/4
16	1667248	8	CLIP, Canoe
17	1672123	2	EDGING, Lower Dash
18	1931704	6	LOCKWASHER, Dished, 1/4
19	1923358	2	LOCKNUT, 1/4-20
20	1702934	1	SCREEN, Grille
21	1929783	4	SCREW, Taptite, 1/4-20 x 1
22	1665253	10	NUT, Pal, Hex, #10-24
23	1921966	2	CAPSCREW, 3/8-16 x 7/8
24	1703960	1	SEAL, Hood Baffle
25	1930651	2	LOCKNUT, 3/8-16
26	1677368	2	LENS, Clear
27	1677369	2	HOUSING
28	1677371	2	BULB
29	1677370	2	SOCKET, Bulb
30	173335	2	PAD
31	1664897	1	WASHER, Foam
32	1675932	4	CLIP, Headlight Mtg.
33	1674363	2	HEADLIGHT ASSY. (Incl. Ref. Nos. 26, 27, 28 & 29)
34	1917377	2	WASHER, 1/4
35	1921961	2	SCREW, Hex, 1/4-20 x 1-1/4
36	1668641	1	DASHBOARD, Bottom
37	**1679976	1	HOOD & GRILLE ASSY.
	**1704065	1	HOOD & GRILLE ASSY.
38	**173206	1	FILTER, Fuel
39	**1666276	1	HOSE, Fuel
40	1703566	2	LENS CAP, Green
41	1703831	1	LIGHT, Indicator (Incl. Ref. No. 42, Qty. 1)
42	1703833	1	LENS CAP, Red

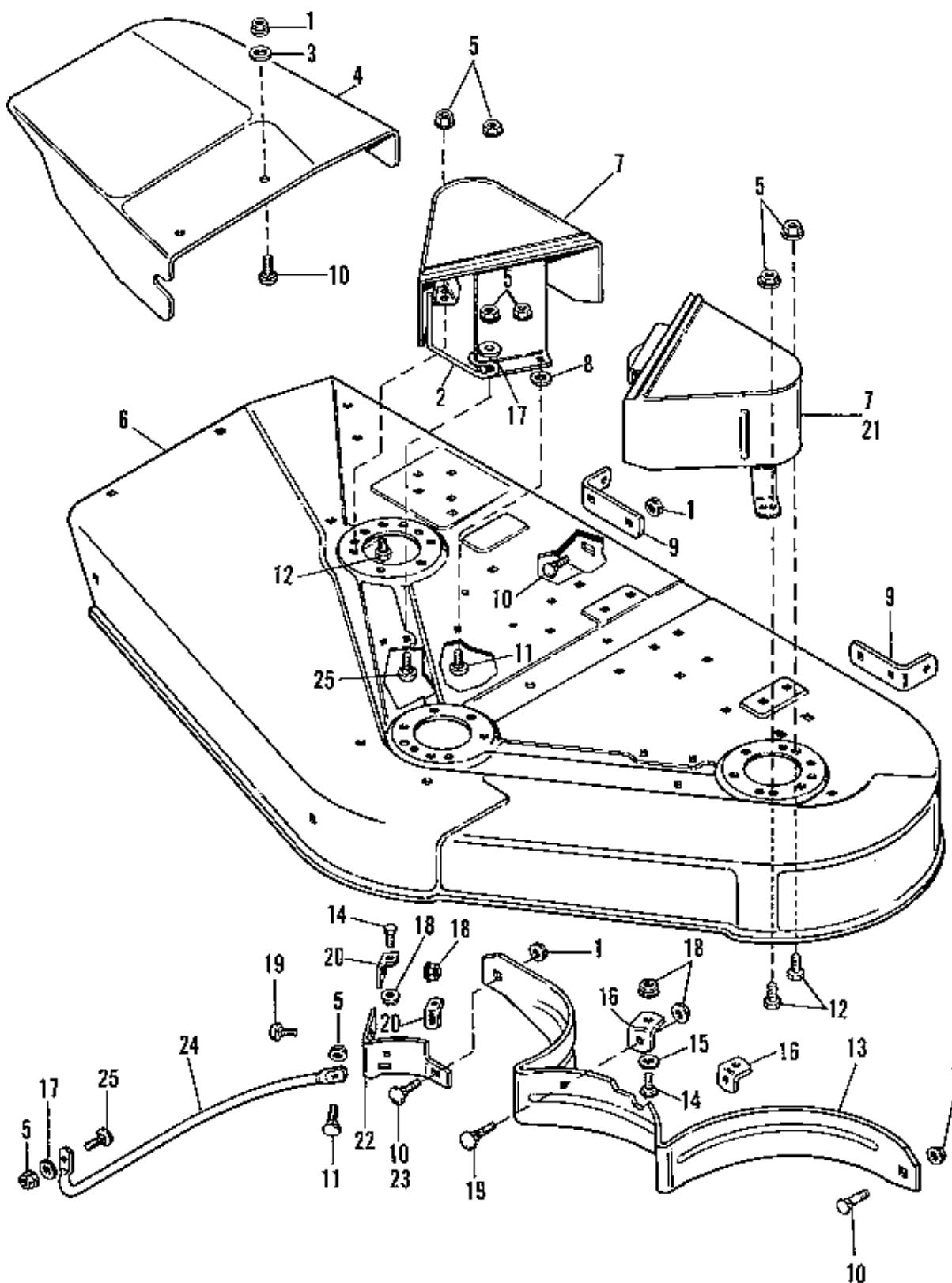
*Used on Mfg. No. 1691824 only.

**Used on Mfg. No. 1691766 only.



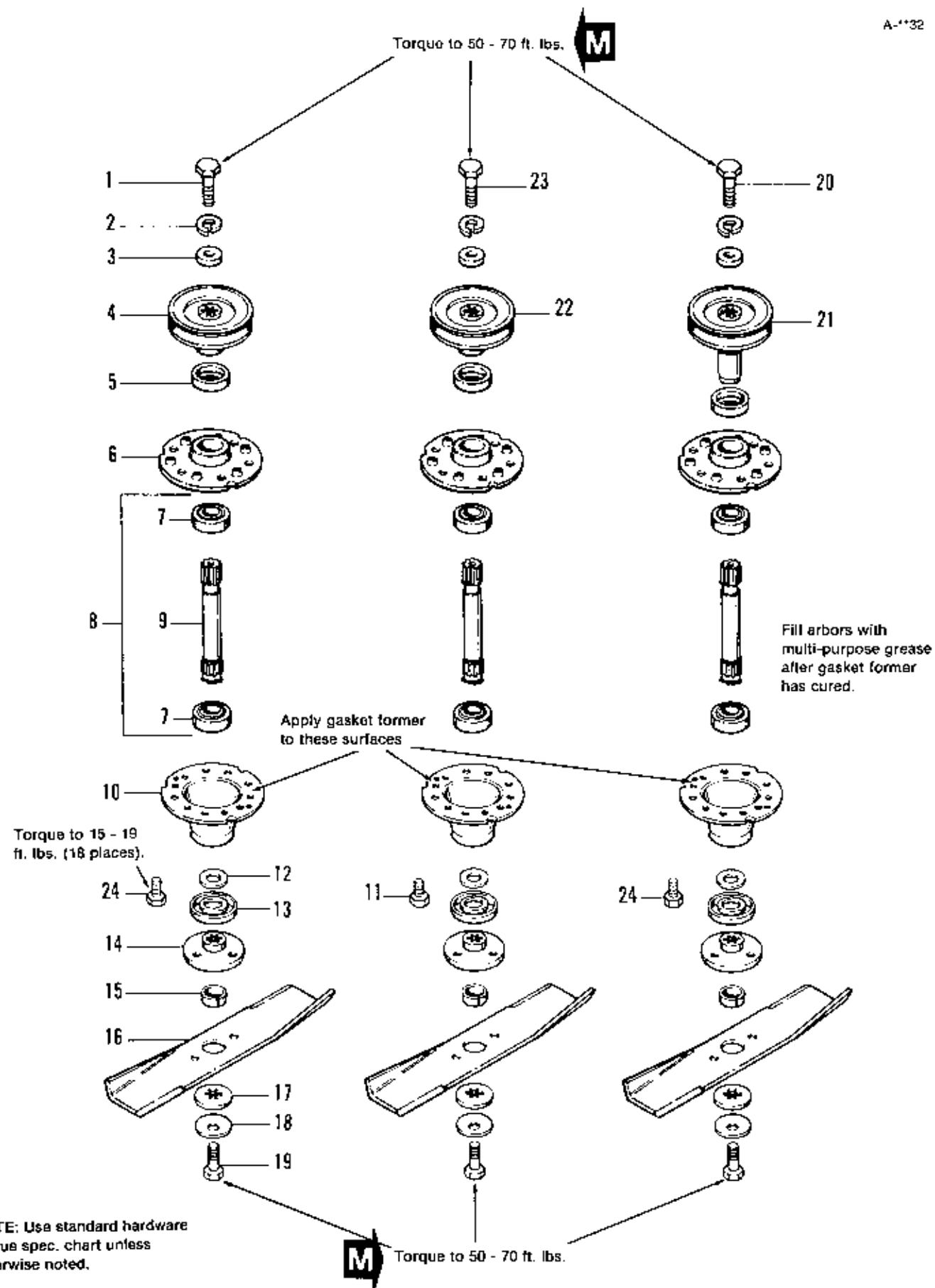
NOTE: Use standard hardware torque spec. chart unless otherwise noted.

Ref. No.	Part No.	Qty.	Description
1	1611779	1	SEAT
2	1703373	1	SWITCH, Seat
3	1666690	2	SPRING, Seat
4	1666691	2	COVER, Wire
5	1702690	1	DECK, Seat
6	1924433	2	NUT, Lock, Hex, 5/16-18
7	1701737	1	SUPPORT, Seat, L.H.
8	1921332	10	CAPSCREW, Hex Hd., 5/16-18 x 3/4
9	1917372	10	NUT, Hex, 5/16-18
10	1701742	2	BUMPER, Plug
11	1701736	1	SUPPORT, Seat, R.H.
12	1917642	10	WASHER, 5/16
13	1917356	2	LOCKWASHER, 5/16
14	1701252	2	SEAT LATCH ASSY.
15	1931333	2	BOLT, Carriage, 5/16-18 x 3/4
16	1678415	2	HINGE, Lower
17	1701229	1	BUSHING, Snap
18	1960357	4	SCREW, Rd. Hd., 1/4-20 x 3/4
19	1930651	2	NUT, Hex Lock, 3/8-16
20	1701559	2	HINGE, Upper
21	1923701	2	CAPSCREW, Hex Hd., 3/8-16 x 2
22	930222	2	CLIP
23	1921880	2	LOCKWASHER, Ext. Tooth, 1/4



NOTE: Use standard hardware
torque spec. chart unless
otherwise noted.

Ref. No.	Part No.	Qty.	Description
1	1931211	8	NUT, Hex, Flange Whizlock 3/8-16 (Qty. 7 used on 48")
2	1666888	1	STOP, Belt
3	1924940	2	WASHER, Plain
4	1656049	1	DEFLECTOR
5	1931277	10	NUT, Hex, Flange Whizlock, 5/16-18 (Qty. 8 used on 42")
6	1685156	1	42" ROTARY MOWER HOUSING
	1685154	1	48" ROTARY MOWER HOUSING
7	1702214	2	ARBOR COVER ASSY. (Qty. 1 used on 42")
8	933988	4	PUSHNUT, 5/16 (Qty. 2 used on 42")
9	1603264	2	BRACKET, Roller Support
10	1931348	8	BOLT, Carriage, 3/8-16 x 3/4 (Qty. 7 used on 48")
11	1931333	4	BOLT, Carriage, 5/16-18 x 3/4 (Qty. 2 used on 42")
12	1921333	4	CAPSCREW, Hex, 5/16-18 x 1
13	1608135	1	BAFFLE - 42"
	1608327	1	BAFFLE - 48"
14	1921959	4	CAPSCREW, Hex, 1/4-20 x 3/4
15	1921319	4	WASHER, 1/4
16	1608331	2	CLIP, Baffle
17	1919381	2	WASHER, 11/32 x 1
18	1960294	8	NUT, Hex, Flange Whiz, 1/4-20
19	1960252	4	BOLT, Carriage, 1/4-20 x 5/8
20	108186	2	CLIP GUARD & BAFFLE
21	1702213	1	ARBOR COVER ASSY. (42" only)
22	1665709	1	BAFFLE, Discharge
23	1931350	1	BOLT, Carriage, 3/8-16 x 1.00 (48" only)
24	1665562	1	GUARD, Mower Discharge
25	1931335	2	BOLT, Carriage, 5/16-18 x 1

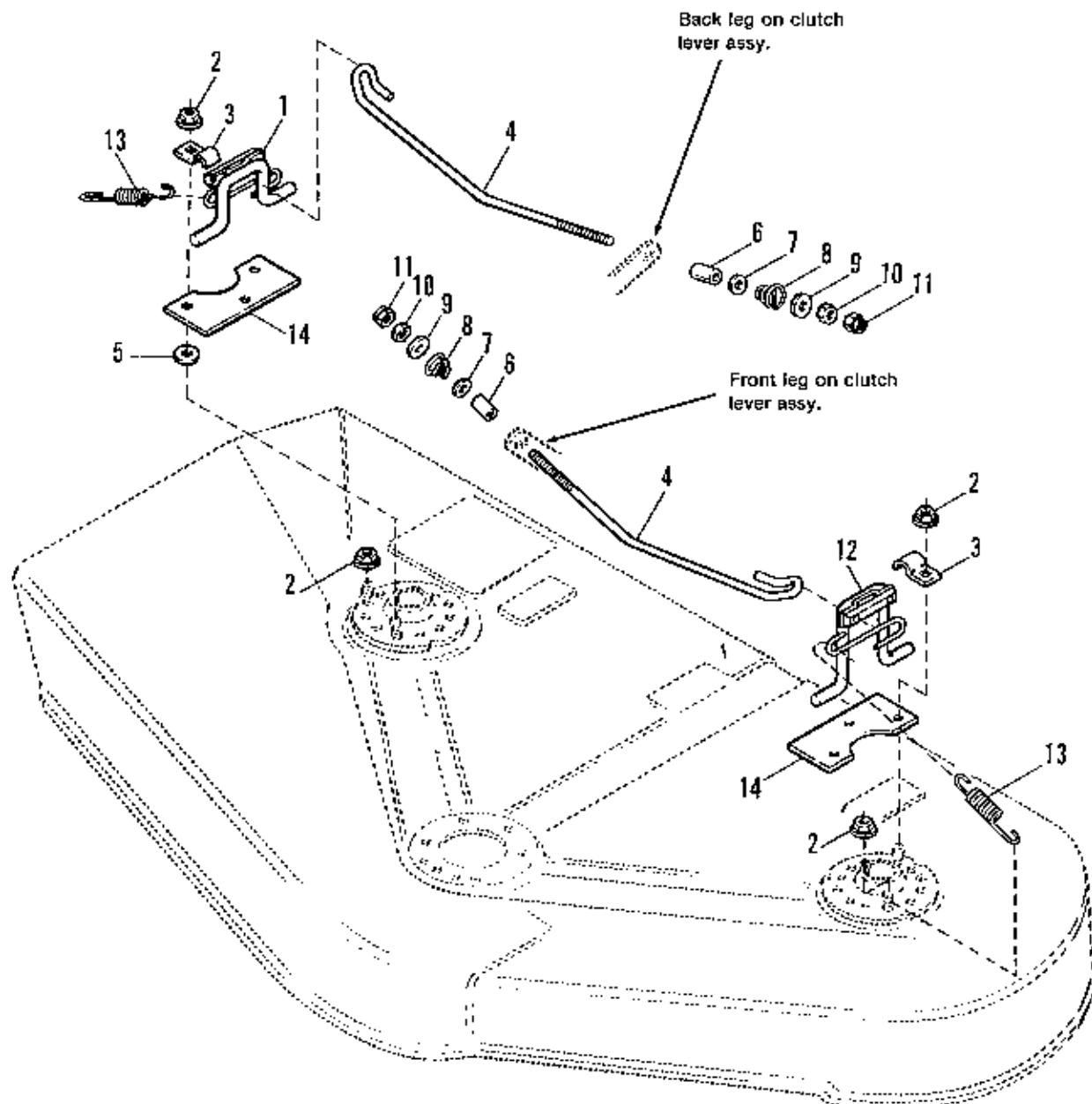


Ref. No.	Part No.	Qty.	Description
1	1923451	1	CAPSCREW, Hex 7/16-14 x 1/2
2	1918199	3	LOCKWASHER, 7/16
3	1933263	3	WASHER, Plain, 29/64 x 1-1/4 x 1/4
4	1702153	1	PULLEY ASSY.
5	1657969	3	SHIELD, Bearing Upper
6	1655729	3	HOUSING TOP
7	108202	6	BEARING
8	1685251	3	SHAFT & BEARING ASSY. (Incl. Ref. Nos. 7, 9 & 15)
9	1685245	3	SHAFT, Arbor (Incl. Ref. No. 15)
10	1703273	3	HOUSING, Bottom
11	1664847	6	SCREW, Hex, Taptite, 5/16-18 x 3/4
12	1700230	3	WASHER, Shim
13	1700229	3	SHIELD, Grass
14	1655777	3	ADAPTOR, Blade
15	1672132	3	COLLAR
16	1656147	3	BLADE, 42" Mower
	1656146	3	BLADE, 48" Mower
17	1656927	3	WASHER, Spline
18	1656916	3	WASHER, Spring
19	1923491	3	CAPSCREW, Hex 7/16-14 x 1
20	1930585	1	CAPSCREW, Hex, 7/16-14 x 3-1/2
21	1685347	1	PULLEY ASSY.
22	1685476	1	PULLEY ASSY.
23	1936723	1	CAPSCREW, Hex, 7/16-14 x 1-3/4
24	1927477	12	SCREW, Hex Taptite, 5/16-18 x 1

ASSEMBLY PROCEDURES

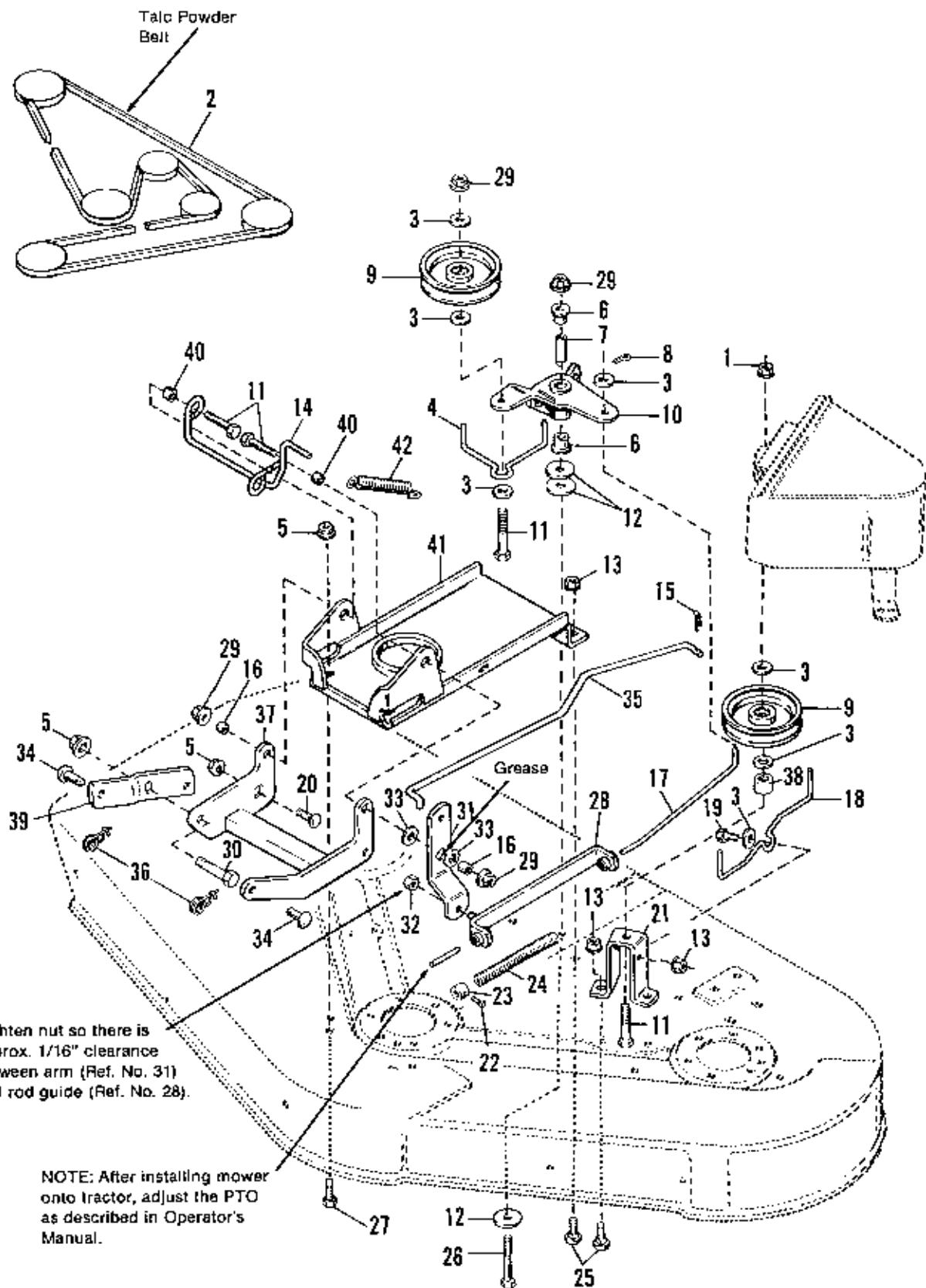
- A. Press (2) bearings (Ref. No. 7) with land riding seal (see note below) facing up overshafts (Ref. No. 9) using pressure only on the inner race of the bearing. NOTE: Land riding seal is side of bearing without steel shield. If bearing has shield on both sides, it can be installed either way.
- B. Assemble upper and lower arbor housing (Ref. Nos. 6 & 10) over bearings. Must be careful that housings do not cock on bearings. When upper and lower housing flanges come together proper alignment of holes in housing flanges are accomplished by aligning knockouts in lower housing flange with mating holes in upper housing flange. Also half holes in outer edge must match.
- C. Seal between flanges of upper arbor housing and lower arbor housing with gasket eliminator. Remove contaminates such as grease, heavy oils and dirt from flange surfaces before assembly. Avoid lateral movement between flange surfaces during assembly.

NOTE: See Operator's Manual for
Blade Brake Adjustment Procedures.

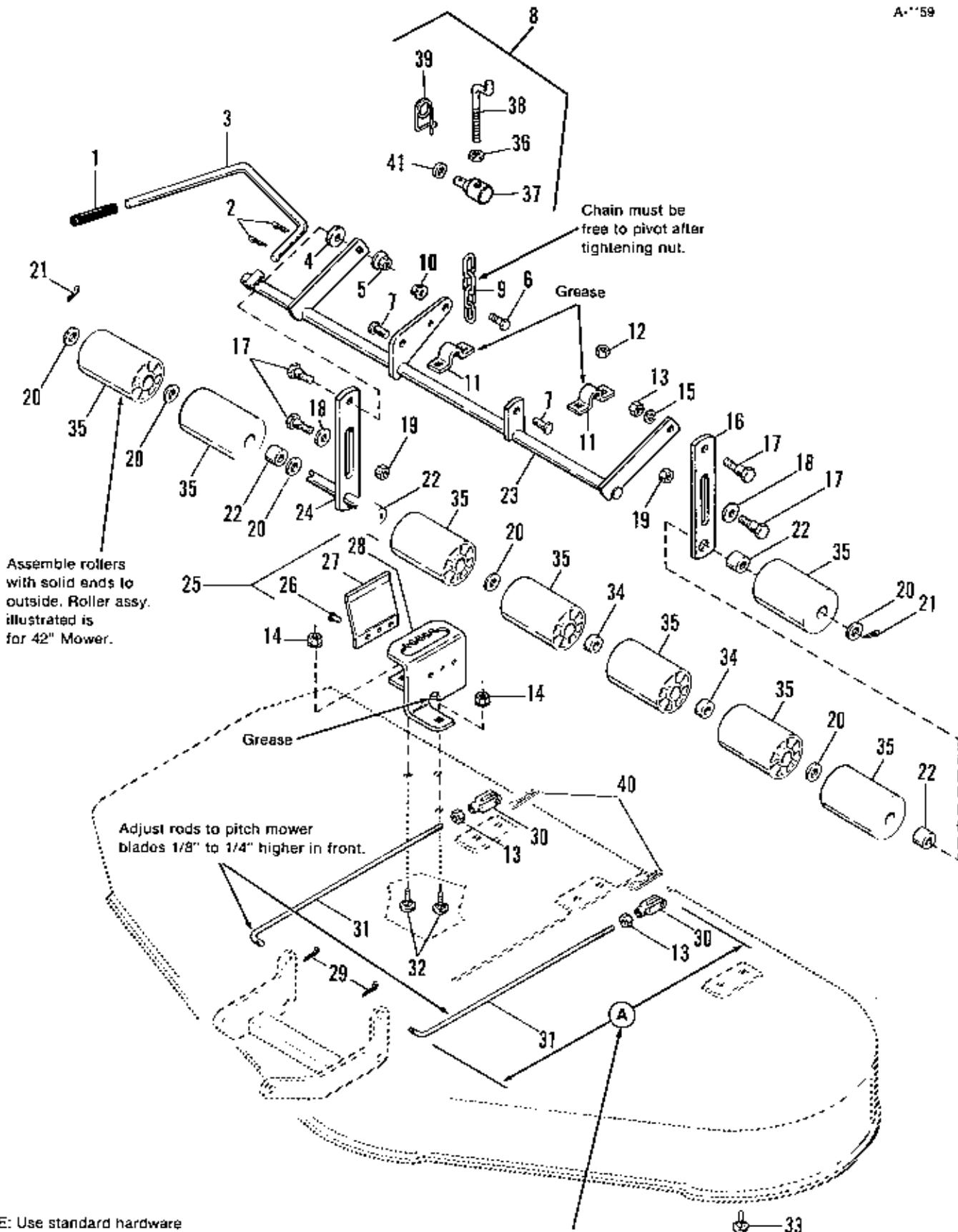


NOTE: Use standard hardware
torque spec. chart unless
otherwise noted.

Ref. No.	Part No.	Qty.	Description
1	1701764	1	ROD ASSY., Brake, R.H. w/Pad
2	1935048	6	NUT, Hex, Flange Lock, 5/16-18
3	1664004	4	CLIP
4	1701866	2	ROD, Brake, 42"
	1701867	2	ROD, Brake, 48"
5	1922755	2	WASHER, 13/32 x 1
6	1664857	2	SPACER
7	1917377	2	WASHER, 1/4
8	1676253	2	SPRING
9	1919381	2	WASHER, 11/32 x 1
10	1916622	2	NUT, Hex Full, 1/4-20
11	1920397	2	NUT, Hex Lock, Esna Light, 1/4-20
12	1701765	1	ROD ASSY., Brake, L.H. w/Pad
13	1702246	2	SPRING, Extension
14	1701747	2	BRACKET



Ref. No.	Part No.	Qty.	Description
1	1931211	1	NUT, Hex, Full, Flange Whizlock, 3/8-16
2	1668066	1	V-BELT, Mower Drive (42")
	1703466	1	V-BELT, Mower Drive, Kevlar (48")
3	1924940	8	WASHER, Plain
4	1669306	1	STOP, Belt
5	1935041	4	NUT, Flange, Whizlock, 7/16-14
6	1663114	2	BUSHING
7	1657242	1	SPACER
8	1918447	1	PIN, Cotter, 3/32 x 3/4
9	171247	2	PULLEY, Idler
10	1703289	1	LEVER ASSY., Clutch
11	1921971	4	CAPSCREW, 3/8-16 x 1-3/4
12	1924356	3	WASHER, Special
13	1931277	5	NUT, Hex, Flange Whizlock, 5/16-18
14	1685385	1	ROD, Brake (42")
	1701533	1	ROD, Brake (48")
15	1918196	1	PIN, Quick, 1-7/8
16	1674440	2	SPACER
17	1668041	1	ROD, Clutch, Mower
18	1669259	1	STOP, Belt
19	1921333	1	CAPSCREW, Hex, 5/16-18 x 1
20	1960135	1	CARRIAGE BOLT, 7/16-14 x 1-1/4
21	1665649	1	SUPPORT, Idler
22	1928804	1	SETSCREW, Sq. Hd., 1/4-20 x 3/8
23	8191022	1	COLLAR, Set
24	1668282	1	SPRING
25	1931333	4	BOLT, Carriage, 5/16-18 x 3/4
26	1928957	1	CAPSCREW, 3/8-16 x 2-3/4
27	1960043	2	BOLT, Whizlock, 7/16-14 UNC x 1"
28	1668278	1	GUIDE ASSY., Rod
29	1930645	4	NUT, Hex, Flange, 3/8-16
30	1920677	1	CAPSCREW, Hex Hd., 7/16-14 x 1-1/4
31	1665624	1	ARM, Pivot
32	1928698	1	NUT, Jam, Ctr. Lock, 5/16-18
33	1919387	2	WASHER, Plain, 5/8
34	156306	2	PIN
35	1669160	1	ROD, Clutch, Tractor, P.T.O.
36	176012	2	PIN, Safety
37	1674443	1	ARM ASSY., Rocker
38	174870	1	SPACER
39	1674441	1	ARM, Rocker
40	118335	2	SPACER
41	1677079	1	SUPPORT ASSY.
42	156302	1	SPRING, Tension

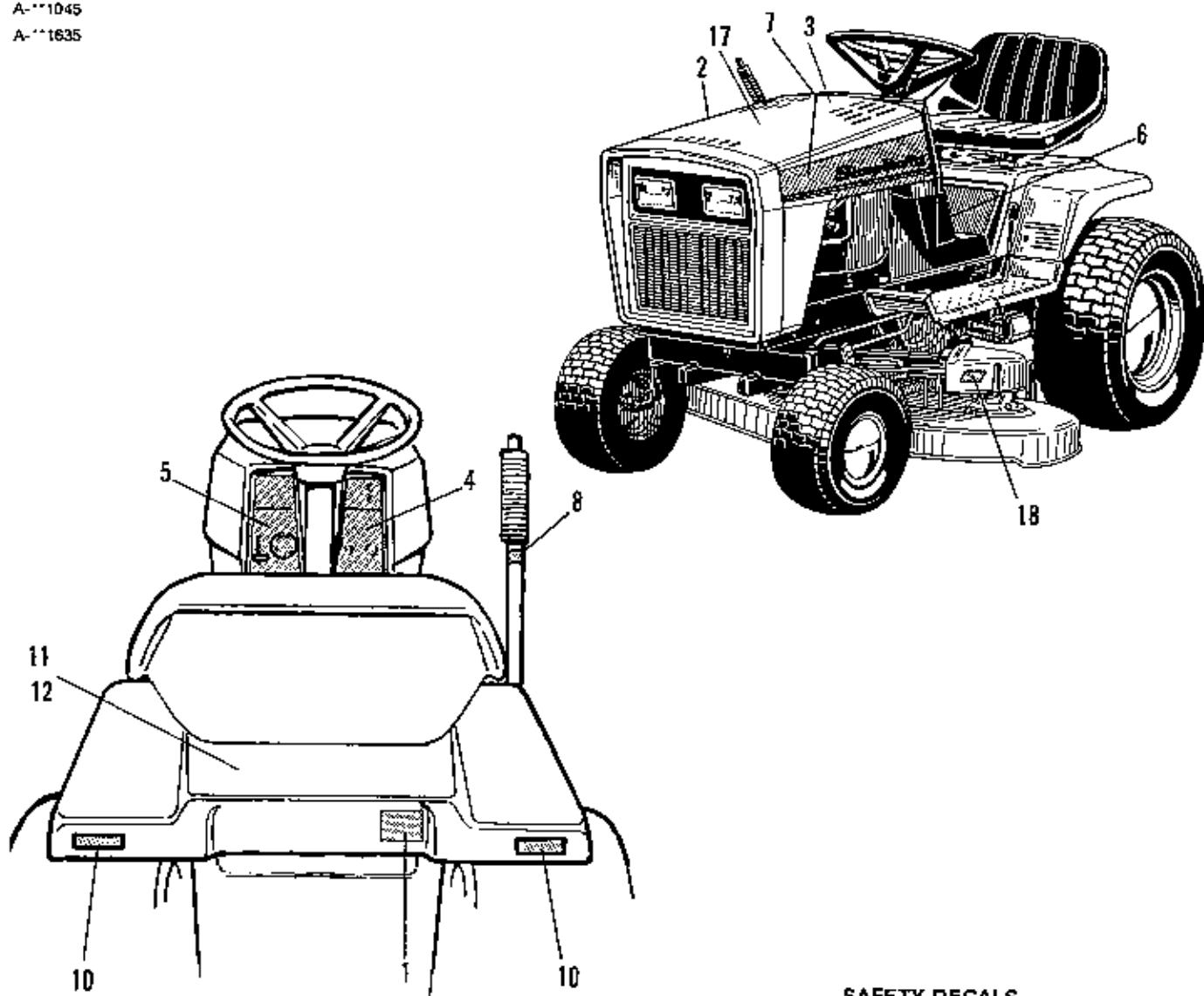
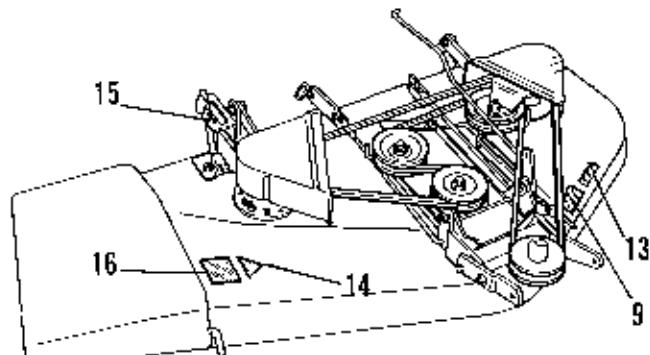


NOTE: Use standard hardware torque spec. chart unless otherwise noted.

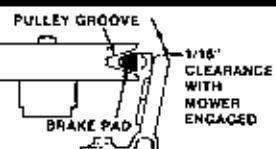
NOTE: Set dimensions "A" to 16-27/32 ± 1/16 prior to assy.

Ref. No.	Part No.	Qty.	Description
1	176933	1	GRIP
2	1918452	2	PIN, Cotter, 1/8 x 1
3	1656412	1	LEVER, Control
4	922755	1	WASHER, Plain, 13/32
5	928352	1	LOCKNUT, Hex, Flange, Whiz, 3/8-16
6	1921333	1	CAPSCREW, Hex, 5/16-18 x 1
7	1923087	2	PIN, Clevis
8	1685247	1	ROD, Lift, (Incl. Ref. No. 36, 37, 38, 39, 41)
9	1669241	1	CHAIN, Lift
10	1935048	1	LOCKNUT, Flange, 5/16-18
11	1665374	2	STRAP (Qty. 3 on 48")
12	1931277	4	NUT, Hex, 5/16-18 (Qty. 6 on 48")
13	1916950	2	NUT, Hex, 3/8-16
14	1931211	6	NUT, Hex, Flange Whizlock, Full, 3/8-16
15	1916965	4	LOCKWASHER, 3/8
16	1603263	1	BAR, Roller
17	1665693	4	BOLT, Shoulder, 3/8-16
18	1924361	2	WASHER, Plain, 1/2
19	1919439	2	NUT, Esna, Lock, 3/8-16
20	1919387	6	WASHER, 25/32 x 1-1/4 (Qty. 9 on 48")
21	1918458	2	PIN, Cotter, 3/16 x 1
22	1602948	4	SPACER (Qty. 5 on 48")
23	1685217	1	ARM ASSY., Mower (42" only)
	1668718	1	ARM ASSY., Mower (48" only)
24	1668814	1	SHAFT ASSY., Roller (42" only)
	1668716	1	SHAFT ASSY., Roller (48" only)
25	1668828	1	QUADRANT ASSY. (Incl. Ref. Nos. 26, 27 & 28)
26	910542	3	RIVET
27	1663222	1	SPRING
28		1	QUADRANT (Not Serviced Separately) (See Ref. No. 25)
29	1918447	2	PIN, Cotter, 3/32 x 3/4
30	108157	2	CLEVIS, Adj.
31	1665417	2	ROD, Adj.
32	1931348	3	BOLT, Carriage, 3/8-16 x 3/4
33	1931333	4	BOLT, Carriage, 5/16-18 x 3/4 (Qty. 6 on 48")
34	172914	2	SPACER (Used on 42" only)
35	1668513	8	ROLLERS (Qty. 10 on 48")
36	1920161	1	NUT, Jam, 5/16-18
37	172141	1	PIVOT
38	1673665	1	ROD, Lift (Short)
39	176012	1	CLIP, Pin, Safety
40	1960074	2	CLIP, Hair Pin
41	1917642	1	WASHER

A-111045
A-111635

**SAFETY DECALS****DANGER ROTATING FAN BLADE**

Ref. No. 11

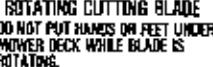
CAUTION

ALWAYS CHECK MOWER BRAKE PAD TO V-PULLEY CLEARANCE WHEN REPLACING BELT OR REPAIRING MOWER BRAKE PADS WILL BE DAMAGED IF BRAKE PAD CONTACTS PULLEY WHEN MOWER IS ENGAGED.

Ref. No. 9

**DANGER**

Ref. No. 16

DANGER

Ref. No. 13

Ref. No.	Part No.	Qty.	Description
1	1704269	1	DECAL, Model 16GTH
	1704270	1	DECAL, Model 17GTH
2	1704267	1	DECAL, Hood Stripe, R.H.
3	1703644	1	DECAL, Drive Belts (1691736)
4	1704111	1	DECAL, Dash, R.H.
5	1704110	1	DECAL, Dash, L.H.
6	1702421	1	DECAL, ShiftPattern
7	1704268	1	DECAL, Hood Stripe, L.H.
8	175216	1	DECAL, Lift Lever
9	1704276	1	DECAL, Danger
10	1701600	2	REFLECTOR, Rear
11	1701270	1	DECAL, Warning, Fan (Under Seat Deck)
12	1702637	1	DECAL, Release Valve (Under Seat Deck)
13	1704277	1	DECAL, Danger
14			DECAL, OPEL, (Not Serviced)
15	1656855	1	DECAL, Mower Height
16	1704279	1	DECAL, Danger
17	1704482	1	DECAL, Touch-Up Paint
18	1704383	1	DECAL, 42"
	1704384	1	DECAL, 48"

**TORQUE SPECIFICATIONS FOR
STANDARD MACHINE HARDWARE**
TOLERANCE $\pm 20\%$

SIZE	SAE GRADE #2		SAE GRADE #5		SAE GRADE #8	
8-32	19	In. Lbs.	30	In. Lbs.	41	In. Lbs.
8-36	20	"	31	"	43	"
10-24	27	"	43	"	60	"
10-32	31	"	49	"	68	"
1/4-20	66	"	8	Ft. Lbs	12	Ft. Lbs.
1/4-28	76	"	10	"	14	"
5/16-18	11	Ft. Lbs	17	"	25	"
5/16-24	12	"	19	"	25	"
3/8-16	20	"	30	"	45	"
3/8-24	23	"	35	"	50	"
7/16-14	30	"	50	"	70	"
7/16-20	35	"	55	"	80	"
1/2-13	50	"	75	"	110	"
1/2-20	55	"	90	"	120	"
9/16-12	65	"	110	"	150	"
9/16-18	75	"	120	"	170	"
5/8-11	90	"	150	"	220	"
5/8-18	100	"	180	"	240	"
3/4-10	160	"	260	"	386	"
3/4-16	180	"	300	"	420	"
7/8-9	140	"	400	"	600	"
7/8-14	155	"	440	"	660	"
1-8	220	"	580	"	900	"
1-12	240	"	640	"	1,000	"

NOTE:

1. These torque values are to be used for all **Simplicity** hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
2. Recommended seating torque values for locknuts:
 - a. For prevailing torque locknuts - use 65% of grade 5 torques.
 - b. For flange whizlock nuts (and screws) - use 135% of grade 5 torques.
3. Unless otherwise noted on assembly drawings all torque values must meet this specification.

BOLT HEAD MARKING

S.A.E. GRADE:



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